

# Quality and Control Measures Ensuring in Tablet Manufacturing

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## ABOUT THE STUDY

The tablet manufacturing process is a complex series of steps that transforms raw materials into solid oral dosage forms that are safe, effective, and convenient for patients to use. Tablets are one of the most common pharmaceutical dosage forms due to their ease of administration, stability, and versatility.

**Pre-formulation and formulation:** The tablet manufacturing process begins with pre-formulation, where scientists and pharmaceutical experts conduct research and development to determine the feasibility of a tablet dosage form for a specific drug. This involves selecting the Active Pharmaceutical Ingredient (API) and determining its compatibility with various excipients (inactive ingredients).

**API procurement and testing:** Once the API and excipients are selected, the next step is to procure the raw materials. APIs must meet strict quality standards and undergo rigorous testing to ensure their identity, purity, and potency. Excipients are also subjected to quality control measures.

**Blending:** It is the process of thoroughly mixing the API and excipients to achieve a uniform distribution of the drug throughout the tablet. This step is crucial to ensure the dosage uniformity of the final product. Modern blending equipment ensures precise control over mixing times and speeds.

**Wet granulation:** Involves adding a liquid binder to the powder mixture to create granules. The granules are then dried and screened to obtain the desired particle size.

**Dry granulation:** This method involves compacting the powder mixture into large agglomerates or slugs, which are then broken down into granules. Dry granulation is often used for moisture-sensitive APIs.

**Direct compression:** In this method, the powder mixture is compressed directly into tablets without the intermediate step of granulation. It is commonly used when the API and excipients have good flow properties and cohesiveness.

**Tablet compression:** The granulated or directly compressible blend is fed into a tablet press machine. During tablet compression, the powder is compacted under high pressure. Intense measures are implemented to ensure the tablets meet specifications for weight, thickness, and hardness.

**Coating:** Some tablets undergo a coating process to provide additional protection, controlled release, or improved taste and appearance. Tablet coating involves applying a thin layer of coating material, often a polymer, to the tablet surface. Coating can be done using various methods, including pan coating, fluidized bed coating, and tablet coating machines.

**Quality control:** Throughout the tablet manufacturing process, quality control measures are implemented to ensure the tablets meet regulatory and quality standards. This includes testing for content uniformity, dissolution, disintegration, and other critical parameters. Any tablets that do not meet specifications are rejected.

**Packaging:** Once the tablets have passed quality control tests, they are ready for packaging. Tablets are typically packaged in blister packs, bottles, or other appropriate containers to protect them from moisture, light, and external contaminants. Proper labelling and documentation are essential to meet regulatory requirements.

**Quality assurance:** It is an ongoing process in tablet manufacturing. It involves continuous monitoring and improvement of the manufacturing process to ensure the consistent production of high-quality tablets. Deviations from established procedures are investigated and corrected.

**Regulatory compliance:** Tablet manufacturing must adhere to strict regulatory guidelines, including Good Manufacturing Practices (GMP), to ensure the safety and efficacy of the products. Regulatory agencies such as the FDA (U.S. Food and Drug Administration) and the EMA (European Medicines Agency) oversee and inspect tablet manufacturing facilities to ensure compliance.

The tablet manufacturing process is a complex and highly regulated series of steps that transforms raw materials into solid oral dosage forms. Each stage of the process requires careful attention to detail and quality control to ensure the tablets are safe, effective, and of consistent quality. Advances in pharmaceutical technology and automation continue to improve the efficiency and precision of tablet manufacturing, leading to the development of better medications for patients worldwide.

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