

Vibration Control in Quarter-Car Model with Magnetorheological (MR) Dampers Using Bingham Model

Sharma S*

Department of Mechanical Engineering, Aligarh Muslim University, India

Abstract

A semi-active suspension system using Magnetorheological (MR) damper overcomes all the inherent limits of passive and active suspension systems and combines the advantages of both. This paper gives a concise introduction about the suspension system of passenger vehicle which is presented along with the analysis of semi-active suspension system using MR dampers based on Bingham model. Magneto rheological (MR) dampers are filled with magnetorheological fluids whose properties can be controlled by applying voltage signal. To further prove the statement, a quarter car models with two degrees of freedom has been used for modelling the suspension system, the sprung mass acceleration of passive suspension system has been compared with the semi-active suspension system using Bingham model for MR damper. Simulink/MATLAB is used to carry out the simulation. The results drawn show that the semi-active suspension system performed better than the passive suspension system in terms of vehicle stability.

Keywords: Magneto rheological damper; Electro rheological damper; Vehicle; Suspension

Introduction

The vehicle suspension system provides relative motion between the vehicle body and wheels. Suspension system consists of dampers, shock absorbers, springs and linkages which connect the vehicle to its wheels. The springs and damper are mounted in parallel between the vehicle body and wheels. The spring stores the mechanical energy and thus allows the wheel to move relative to the vehicle body when the wheel undergoes various road profiles. The spring stores the potential energy which is transformed into kinetic energy of the vehicle body which is dissipated by the damper. The vehicle suspension system aims on the vehicle stability and ride comfort.

The basic tasks of automotive suspension on a vehicle are as follows:

1. To isolate the vehicle from road turbulence.
2. To make better road holding.
3. To sustain the static weight of vehicle [1].

Suspension systems are categorized as follows:-

- Passive suspension system
- Semi-active suspension system
- Active suspension system

A passive suspension system uses conventional oil dampers and is reliable, simple and cheap. The tuning of the conventional passive dampers involves the physical change of their valves. The passive suspension systems are not able to function satisfactorily in a broad range of road states because the setting is kept fixed during their lifetime. Active and semi-active suspensions contain control systems that force the system to achieve optimized conditions. Active suspensions make use of electro-hydraulic actuators which gives a required control force, calculated by the system controller. On comparing active suspension system with passive, it gives a high control performance for a wide frequency range, thus, it is better than passive. However, it requires high power supply, sensors and servo-valves. Therefore, it is expensive and is not used for commercial applications.

A semi-active suspension makes use of Magneto-rheological dampers in which the force is indirectly commanded through a controlled change in damper properties. This change gets effected when the damper controller receives an information from the system controller. Semi-active suspension systems have advantages of both i.e., passive and active suspension systems. It's more economical than active suspension system and provides ride comfort and vehicle stability. If there's failure of control system than it can also work as passive suspension system. MR damper is a semi-active damper, filled with magneto rheological fluid (MRF) which changes the physical characteristics when subjected to magnetic field. Two nested controllers are necessary in semi-active suspension system incorporating with MR damper. Magnetorheological (MR) fluid is a functional fluid that changes its physical characteristics when magnetic field is applied. Magnetorheological fluids (MRFs) consist of suspended ferrous particles like carbonyl iron particles that are micron sized, and are dispersed in a carrier medium. When magnetic field is applied these suspended particles in MRF get magnetized and align themselves in structures like chains which resists the shear deformation of fluid. This change in material results in a rapid increase in viscosity or in the formation of a semisolid state. The first is system controller, it computes the desired damping force needed by the MR damper for achieving the given system conditions. The second is damper controller, which commands the damper to generate the desired force. This controller effectiveness depends on its skills to deal with the nonlinear hysteretic nature of the vehicle.

***Corresponding author:** Sharma S, Department of Mechanical Engineering, Aligarh Muslim University, India, Tel: 2700920; E-mail: sidharth.9910@gmail.com

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Literature Review

The following literature search is conducted to establish the existing and the past research associated with the magnetorheological dampers and vibration control of semi-active suspension system. MR damper is a special type of damper that is filled with magnetorheological fluid. The magneto-rheological fluid should be very stable when it comes to settling at the bottom and should also have a high level of magnetic saturation [2]. Also the main point of discussion that can be considered is that the MR fluids should be highly corrosion resistant as it handles the most vulnerable component of any automobile. Considering this point, many different types of magnetic material have been tested by the researchers depending on its emulsions with the different carrier fluids like the magnetic material made off the polystyrene particles with the addition of the magnetite [3], the nano-sized ferrite particles coated with a polymer [4], meso-scale carbonyl iron and nickel zinc ferrite [5], iron oxide or magnetite (Fe_3O_4) nanoparticles [6]. The MR dampers from their inventions have been used in many industrial applications. Linear dampers [7], rotary brakes [8].

In a study at the University of Sakarya, the experimental and theoretical analysis was carried out that predicted the behavior of a linear magneto-rheological damper. A magnetorheological damper was designed and fabricated for testing the dynamic behaviour on a mechanical type shock machine which was under sinusoidal excitation. A theoretical flow analysis was done on the prototype MR damper which was based on the Bingham plastic consecutive model and a parametric algebra model was analyzed to check the hysteresis behaviour of the MR damper. The final observation was that the algebraic model was very successful at the highest excitation velocity of 0.2 m/s [9].

A model MR fluid was developed using silicon oil OKS 1050 which was further dispersed with the carbonyl powder. Moreover, in order to reduce the sedimentation Aerosil 200 was integrated as a stabilizer. Further, the magnetic field due to the magneto-rheological fluids was modeled by means of the finite element method. The obtained model was then analyzed with the ANSYS software and was observed that the obtainable model fully satisfied the dynamic properties of the mechanical system [10]. The performance of the MR dampers was built to examine and investigate the 2-D axisymmetric MR damper. In these experiments, six different configurations of the MR damper piston were simulated which can give an obvious idea of the maximum pressure drop that the particular damper can provide. In additional investigation, the piston velocity and the input current to the coil were varied to assess for the magnetic flux density and the pressure drop along the damper [11].

Mathematical Modelling of System

Quarter car model with passive suspension system

A quarter car model is used in research work to study the vehicle dynamics. This model depending on the degree of simplification used by the researcher may be considered as a single (1DOF), two (2DOF) or three degree of freedom (3DOF). We are considering, two degrees of freedom for the simplicity of calculation as compared to 3 DOF. Quarter sprung and unsprung mass of the vehicle will be considered. The line diagram of the 2 DOF quarter-car model is shown in Figure 1.

The equations for this model are as follows:

$$M_s \cdot A_s = -[K_s(X_s - X_u) + C_s(V_s - V_u)]$$

$$M_u \cdot A_u = [K_s(X_s - X_u) + C_s(V_s - V_u)] - [K_t(X_u - q) + C_t(V_u - V_q)]$$

Where, M_s and M_u = Sprung and unsprung mass of vehicle respectively,

K_s , C_s and K_t , C_t = Suspension system and tires parameters respectively,

Quarter car model with semi-active suspension system

The proposed design is a two degree of freedom quarter car model for semi active suspension system using MR dampers. The proposed model adapts the regularized Bingham model to accurately reproduce the hysteretic behaviour of such dampers [12]. (This method is commonly used for modelling MR damper).

Bingham model: The idealisation of the visco-plastic MR-damper model presented in Dyke et al. uses similarities in the rheological behaviour of ER and MR fluids and the similar techniques in the modelling of ER dampers.

In the rheological structure in Figure 2 in which the Bingham model is based, there is a Coulomb friction element f_c placed parallel to the dashpot C_0 . According to Bingham's MR damper model, for non-zero piston velocities V , the damping force F can be expressed as:

$$F = f_c \operatorname{sgn}x' + c_0 x' + f_0$$

where f_c is the frictional force, c_0 is the viscous damping parameter, f_0 is the force due to the presence of the accumulator. This last simplification in the model results from the assumption that the elasticity replacing the accumulator activity has a low stiffness and linear characteristics.

Quarter car model: The Figure 3 below demonstrates the quarter car model for semi active suspension system with MR damper and controller. Here, M_s and M_u are the one quarter of sprung mass and unsprung mass (wheels, spring and dampers) respectively. X_s and X_u are

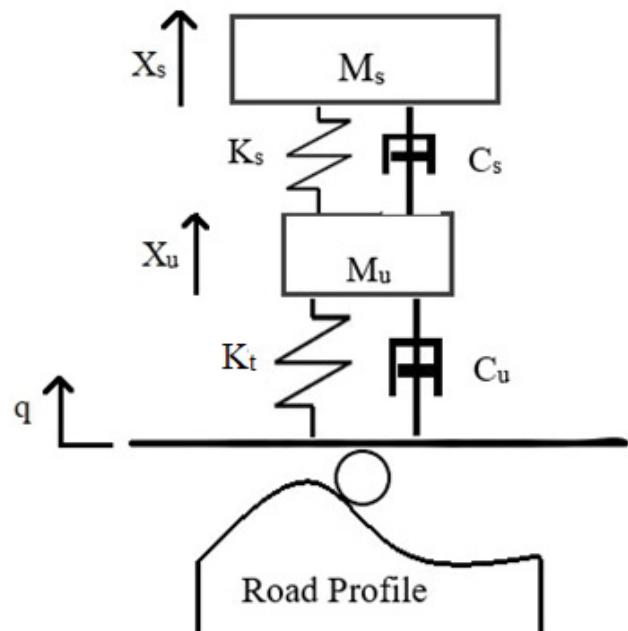


Figure 1: Quarter car model for passive suspension system.

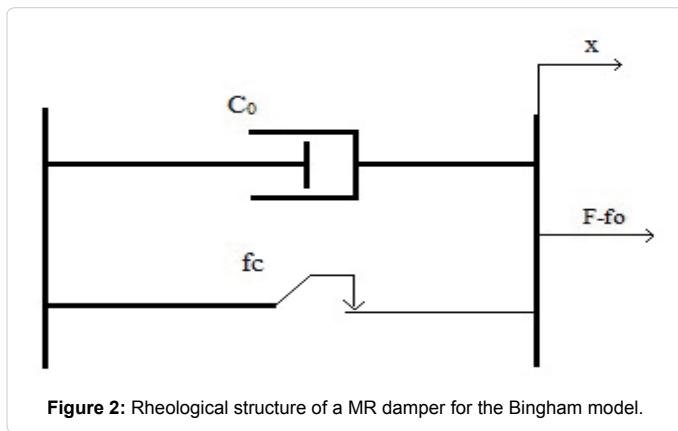


Figure 2: Rheological structure of a MR damper for the Bingham model.

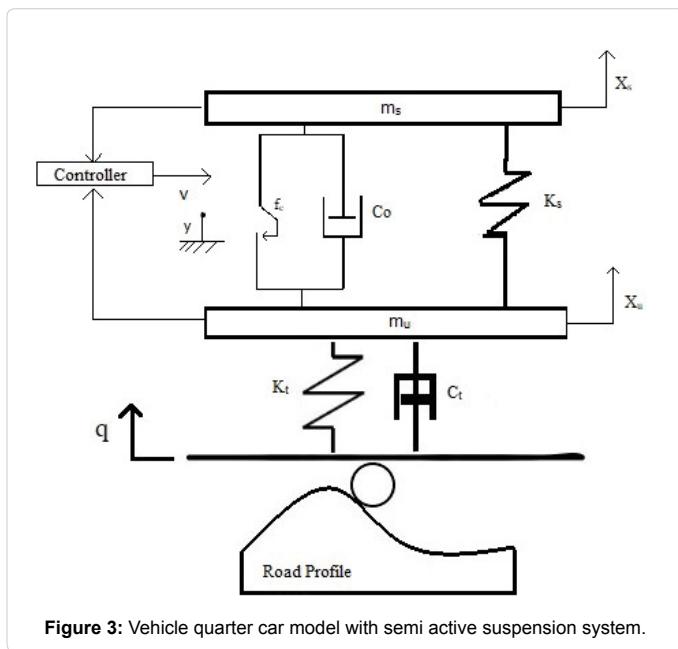


Figure 3: Vehicle quarter car model with semi active suspension system.

Current I [A]	Value of parameters		
	f_c [N]	C_0 [Ns/m]	f_0 [N]
0.0	43.950	735.90	195.510
0.4	262.130	3948.70	186.280

Table 1: Parameters of Bingham model.

the values of displacement in masses and q'' represents the disturbances caused due to change in road profile, K_t is the stiffness of tires; K_s is the spring co-efficient for spring between wheel and chassis

For the system, V_s and V_u are the absolute velocity of sprung mass and unsprung mass respectively. The force f_a of semi active suspension system is the function of system controller. Controller generates the required voltage v in the MR damper. The equations obtained from the above model for suspension system and vehicle body are as follows:

$$M_s A_s = -[k_s(X_s - X_u) + f_a]$$

$$M_u A_u = [k_s(X_s - X_u) + f_a] - [k_t(X_u - q) + C_t(V_u - d/dt(q))]$$

The design parameters for Bingham Model are taken from [13,14]. Table 1 shows the values of different parameters for current values.

MATLAB Models

Modeling of quarter car model for passive suspension system is done using Simulink software. Figure 4 shows Simulink model of passive suspension system.

Similarly, Semi active suspension system is modeled using Simulink and Bingham model parameters are used for MR damper modeling. Figure 5 shows the Simulink model of a semi active suspension system.

Table 2 shows values of various suspension system parameters. In order to model both the suspension systems, these parameters are taken into consideration.

We have taken a random road input to compare the acceleration of sprung mass for passive and semi active suspension system. Figure 6 below is a simulation of random road profile.

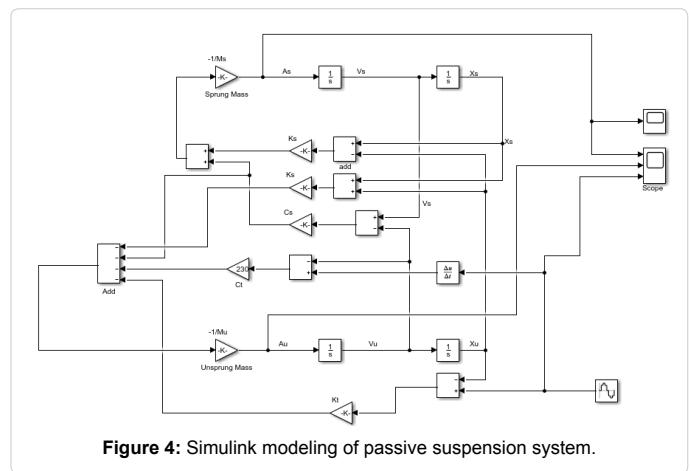


Figure 4: Simulink modeling of passive suspension system.

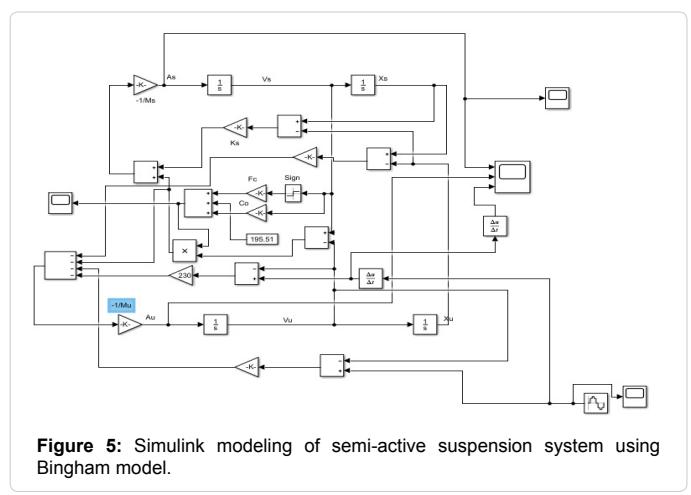


Figure 5: Simulink modeling of semi-active suspension system using Bingham model.

System Parameters	Values
Sprung Mass (M_s)	450 Kg
Unsprung Mass (M_u)	45 Kg
Suspension Stiffness (K_s)	22000 N/m
Passive Suspension Damping coefficient (C_s)	2300 N-s/m
Tire Stiffness (K_t)	176000 N/m
Tire Damping coefficient (C_t)	230 N-s/m

Table 2: Suspension parameters of quarter car model [14].

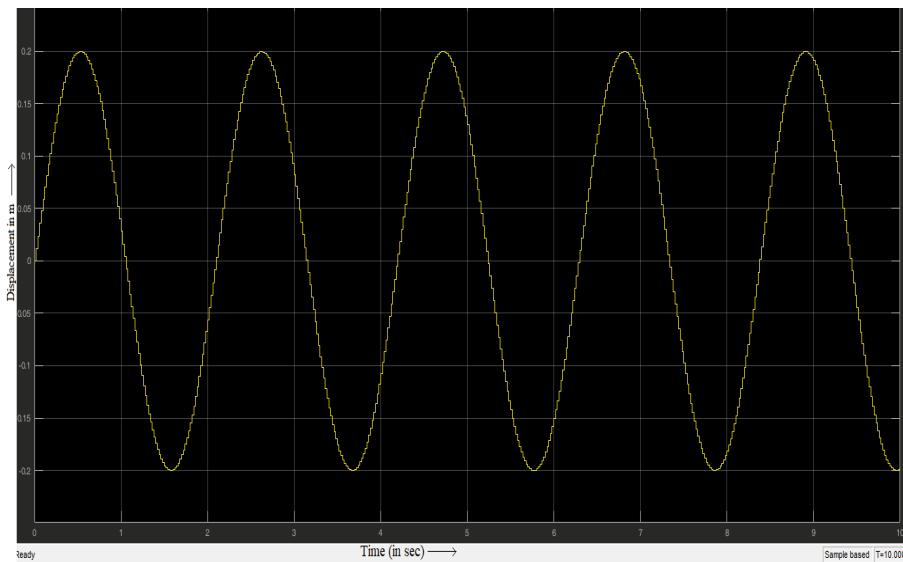


Figure 6: Random road input.

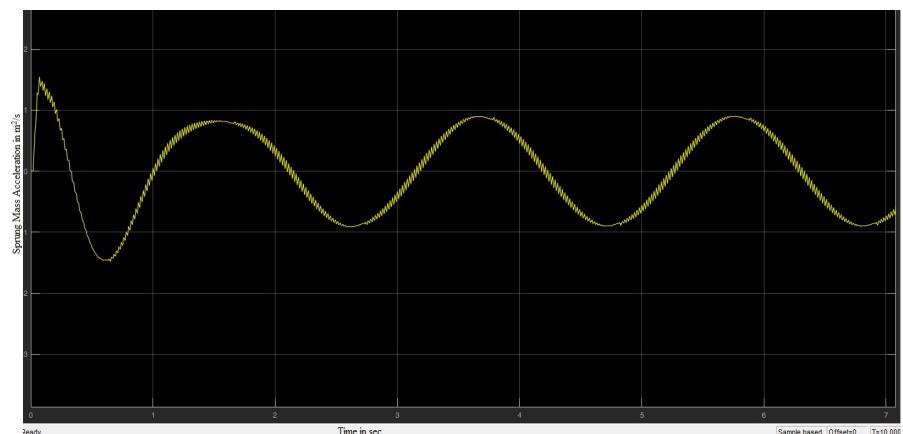


Figure 7: Sprung mass acceleration (Passive suspension) vs. time

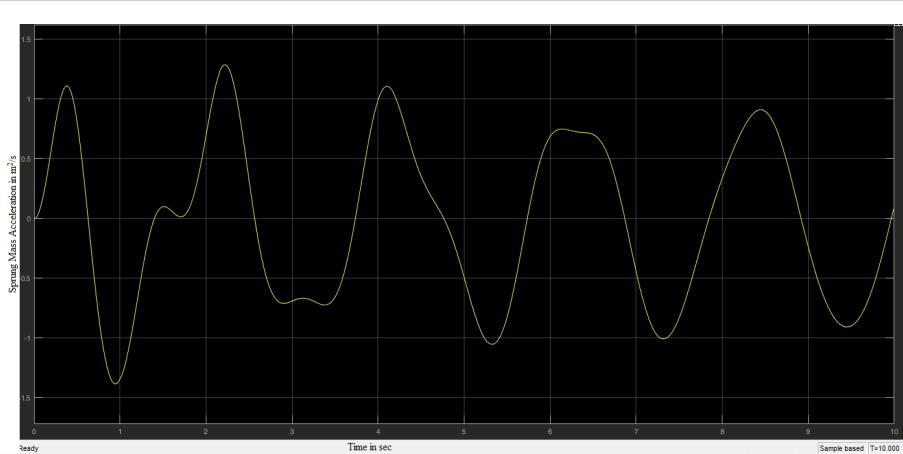


Figure 8: Sprung mass acceleration (Semi-active suspension) vs. time.

Suspension System	Sprung Mass Acceleration in m/s ²
Passive suspension system	1.55
Semi-active suspension system	1.26

Table 3: RMS value of sprung mass acceleration for passive and semi active system.

Simulation of Results and Discussion

Modeling of passive suspension system shows the results shown below. Figure 7 is a graph of sprung mass acceleration of passive suspension system vs. Time (s).

Figure 8 shows the result of modeling of semi active suspension system in form of graph between Sprung mass acceleration of suspension system vs Time (s).

Table 3 below shows the maximum sprung mass acceleration for passive and semi active suspension and the difference between both.

$$\text{Percentage Variation} = [(1.55 - 1.26) \times 100] / 1.55 = 23.02\%$$

Conclusion

The comparison of results from Simulink modeling of passive and semi active suspension system have been done and the percentage variation in maximum sprung mass acceleration of semiactive suspension system based on Bingham model is 23.02% from passive suspension system. So it shows that semiactive suspension system gives lower value of maximum sprung mass acceleration for given random road excitation. Hence, it can be concluded after study, mathematical modeling and simulation results that suspension system with semi active suspension system gives a better vehicle stability than passive suspension system.

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