Response Surface Methodology for Adsorption of Fluoride Ion Using Nanoparticle of Zero Valent Iron from Aqueous Solution

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Abstract

This study is removal of fluoride ion from aqueous solution by nano zero valent iron (nZVI). Effects of the factor variables (temperature, nZVI dose and pH) and their interactions on adsorption of fluoride ion were investigated by response surface methodology (RSM) based on Box-Behnken design (BBD). Optimized values of temperature, nZVI dose and pH for fluoride sorption were found as 313K, 0.5 g, and 4, respectively. The effect of initial fluoride concentration on the adsorption amount was investigated by a batch experiment. For study the fluoride removal mechanism, various adsorption isotherms such as Langmuir, Freundlich and Temkin were fitted. The results showed that the Freundlich isotherm gave high fit for fluoride adsorption. The time of adsorption reaction was rapid and subordinated pseudo-second-order kinetics. The values of thermodynamic parameters indicated that adsorption was spontaneous and endothermic in nature. The nano zero valent iron (nZVI) could be used as a potential adsorbent for fluoride ion containing aqueous solution.

Keywords: Adsorption; Fluoride; Box-Behnken design; Nanoparticle zero valent iron; Response surface methodology

Introduction

Fluoride is a health affecting substance. The physiologic effects of fluoride ingestion on public health have been studied extensively [1]. The acceptable fluoride concentration in drinking water is generally in the range of 0.5 to 1.5 mg/l [2]. High concentration has the effects on the metabolism of elements such as Ca, P in human body and lead to dental and skeletal fluorosis. The fluoride content of soils varies from under 20 to several thousand ppm, the higher records being mostly from areas with bedded phosphate on fluoride deposits [3]. The natural presence of fluoride generally occurs through soil and rock formation in the form of fluorapatite, fluor spar and amphiboles, geochemical deposits, natural water systems and earth crust [4,5]. In addition to this fluoride can also be found in various Industrial work, chiefly semiconductor, electroplating, glass, steel, ceramic and fertilizers industries [6]. Because of these reasons the pollution of ground water by fluoride contamination has been a major concern. The problems in connection with fluoride ion pollution could be reduced or minimized by ultra-filtration, precipitation, reverse osmosis, electrode-deposition, etc., but these processes have flaws such as high cost, generation of secondary pollutants and low removal efficiency. Adsorption experiment has been found to be an effective and economic method with high potential for the removal, recovery and recycle of fluoride ions from aqueous solution [7], although desorption is an issue.

Zero valent iron (ZVI) was proposed as a reactive material in permeable reactive barriers (PRGs) due to its great ability in reducing and the stabilization pollutants different [8]. Nowadays, there has been an increasing interest in synthesizing this material on nanoscale for to enhance its ability restore by proby of the increase in the surface area and surface reactivity of the particles [9]. Nano zero valent iron (nZVI), a recently discovered technology, is being used to successfully treatment various organic compounds (e.g. [10-12]) and various heavy metal ions in aqueous solutions (e.g. [13-18]).

Design of experiments (DOE) and response surface methodology (RSM) is largely used for modeling mechanism parameters, especially in adsorption or removal process [19-32]. Because RSM contains a lower number of experiments, it is flaws over conventional methods available. It is suitable for multi-factor experiments and searches the common connection between various factors for the determined of most favorable or unfavorable conditions of the processes. Response surface methodology has different model types such as central composite design (CCD), Doehlert matrix (DM) and Box-Behnken design (BBD). The objective of this study was the application of the RSM combined with Box-Behnken design as a statistic method in optimizing adsorption mechanism of fluoride ion using nano zero valent iron. The Langmuir, Freundlich and Temkin isotherm models were used to define the equilibrium data. The adsorption mechanisms of fluoride ion from aqueous solutions onto nZVI were also evaluated in terms of kinetics and thermodynamic parameters.

Materials and Methods

Raw materials

Sodium fluoride salt (NaF) (molecular weight, 41.98871 g/mol) was supplied by Merck Co. (Germany) (maximum purity available > 99%). Doubly distilled deionized water (HPLC grade 99.99% purity) was obtained from Sigma Aldrich Co. (Germany).

Synthesis of nanoparticle zero valent iron (nZVI)

The nZVI material was synthesized by drop wise addition of 1.6 M NaBH4 (sodium borohydride) aqueous solution to a Ne gas-purged 1 M FeCl3.6H2O (Ferric chloride hexahydrate) aqueous solution at 23°C with magnetic stirring as described by Wang and Zhang [33]. Ferric iron (Fe3+) was reduced according to the reaction [34]:

\[4Fe^{3+} + 3BH_4^- + 12H^+ \rightarrow 4Fe^{0} + 3H_2BO_3^- + 12H_2O\]

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The solution was stirred for 20 min and centrifuged at 6000 rpm for 2 min, and the supernatant solution was replaced by acetone. Acetone-washing prevented the immediate rusting of nZVI during purification leading to a fine black powder product after freeze-drying. X-ray diffractometer (XRD, Philips X’Pert) was used to investigate the material structure of zero valent iron nanoparticles. In addition, the surface morphology of nZVI was determined using transmission electron microscopy (TEM, JEM-2100F HR, 200 kV).

Adsortion experiment

The adsorption of fluoride onto nZVI was investigated using batch experiments. In these studies 1000 mg/L stock solution was prepared by dissolving 1 g of NaF in 100 mL distilled water. Different concentrations (20-200 mg/L) of fluoride solutions were prepared by this stock solution. Solutions were evacuated to flasks of 100 ml. Then adsorbent in the range of dosage 0.05-0.5 g was added and placed in the water bath shaker after pH adjustments made in the range of 2-10. The suspensions were shaken at 2000 rpm for 12 min at room temperature. Samples from shaker were filtered with filter paper, and then remaining fluoride levels were measured using a fluoride electrode (Orion, 9606BNWP). The final adsorption amount was calculated from the equation

\[ q_e = \frac{(C_e - C_0)V}{W} \]  

where, \( q_e \) (mg/g) is the equilibrium adsorption amount, \( C_e \) is the fluoride concentration at equilibrium (mg/l), \( V \) is the volume of solution (l) and \( w \) is the weight of adsorbent (g).

Response surface methodology

The three-level, three-factorial Box-Behnken experimental design with categorical factor of 0 was engaged to optimize the treatment process based on the adsorption amount of the nZVI for fluoride ion. The design was composed of three levels (low, medium and high, being coded as (-1, 0 and +1) and a total of 17 runs were carried out in repetitious to optimize the level of chosen variables, such as temperature, nZVI dosage and pH. For the aim of statistical calculations, the three factor variables were denoted as \( x_1, x_2 \) and \( x_3 \), respectively. According to the preparatory experiments, the range and levels used in the experiments are selected and listed in Table 1. The main effects and in connection between factors were determined. Figure 1 illustrates the mean of the experimental results for the respective low, medium and high levels of temperature, pH and nZVI dosage of scattering. The experimental design matrix by the Box-Behnken design is tabulated in table 2 and corresponding experiments were performed. The results were analyzed by applying the response plots and analysis of variance (ANOVA). For RSM, the most commonly used second-order polynomial equation developed to fit the experimental data can be written as:

\[ Y = \beta_0 + \sum_{i=1}^{k} \beta_i x_i + \sum_{i=1}^{k} \beta_i x_i^2 + \sum_{i<j}^{k} \beta_{ij} x_i x_j + \epsilon \]  

where \( Y \) represents the predicted response, i.e. the adsorption amount.

\[ \begin{array}{cccc}
\text{Runs} & x_1 & x_2 & x_3 & Y_{\text{exp}} \text{ (mg/g)} \\
1 & 0 & 0 & 0 & 22.48 \\
2 & 0 & 0 & 0 & 22.55 \\
3 & +1 & +1 & 0 & 30.84 \\
4 & +1 & 0 & -1 & 45.20 \\
5 & 0 & 0 & 0 & 22.53 \\
6 & 0 & 0 & 0 & 22.38 \\
7 & -1 & 0 & 1 & 31.39 \\
8 & -1 & +1 & 0 & 32.37 \\
9 & +1 & 0 & +1 & 37.82 \\
10 & -1 & -1 & 0 & 25.24 \\
11 & 0 & -1 & -1 & 25.48 \\
12 & 0 & +1 & +1 & 26.51 \\
13 & 0 & 0 & 0 & 22.43 \\
14 & 0 & +1 & -1 & 33.56 \\
15 & -1 & 0 & -1 & 39.36 \\
16 & 0 & -1 & +1 & 28.32 \\
17 & +1 & -1 & 0 & 34.31 \\
\end{array} \]

Table 1: Factors and levels used in the factorial design.

\[ \begin{array}{ccc}
\text{Factor} & \text{Low level (-1)} & \text{Medium level (0)} & \text{High level (+1)} \\
\text{Temperature (X_1)} & 283 K & 297 K & 313 K \\
nZVI dosage (X_2) & 0.25 g & 0.50 g & 0.75 g \\
pH (X_3) & 4 & 8 & 12 \\
\end{array} \]

Table 2: BBD and results for the study of three experimental variables in coded units.

Figure 1: Cube plots for \( Y \).

Figure 2: TEM images of (A) nZVI and (B) nZVI after adsorption of fluoride ion.

Figure 3: X-Ray diffraction pattern of Nanoparticle zero valent iron (nZVI) surface.
for fluoride ion by the nZVI (mg/g), $\beta_0$, the constant coefficient, $\beta_i$ the ith linear coefficient of the input factor $x_i$, $\beta_{ij}$ the ith quadratic coefficient of the input factors $x_i$ and $x_j$ (i = 1–3, j = 1–3 and i ≠ j), and $\epsilon$, the error of the model [35]. The equation expresses the in connection between the determination coefficient ($R^2= 0.9771$%). The estimated effects and is desirable. Eq. (3) Indication that the model is well fitted, considering the fluoride ion.

**Table 3:**

<table>
<thead>
<tr>
<th>Source</th>
<th>Sum of Squares</th>
<th>df</th>
<th>Mean Square</th>
<th>F Value</th>
<th>p-value</th>
<th>Prob &gt; F</th>
</tr>
</thead>
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<td>82.04</td>
<td>29.94</td>
<td>&lt;0.0001</td>
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</tr>
<tr>
<td>Temperature ($X_1$)</td>
<td>49.05</td>
<td>1</td>
<td>49.05</td>
<td>17.90</td>
<td>0.0039</td>
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<tr>
<td>nZVI dosage ($X_2$)</td>
<td>12.33</td>
<td>1</td>
<td>12.33</td>
<td>4.50</td>
<td>0.0716</td>
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<tr>
<td>$pH$ ($X_3$)</td>
<td>47.82</td>
<td>1</td>
<td>47.82</td>
<td>17.45</td>
<td>0.0041</td>
<td></td>
</tr>
<tr>
<td>Temperature-nZVI dosage ($X_1X_2$)</td>
<td>28.09</td>
<td>1</td>
<td>28.09</td>
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<td>0.0150</td>
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<tr>
<td>Temperature-$pH$ ($X_1X_3$)</td>
<td>0.087</td>
<td>1</td>
<td>0.087</td>
<td>0.032</td>
<td>0.8636</td>
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<td>nZVI dosage-$pH$ ($X_2X_3$)</td>
<td>24.45</td>
<td>1</td>
<td>24.45</td>
<td>8.92</td>
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<td>Temperature-$pH$ ($X_2X_3$)</td>
<td>348.33</td>
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<td>345.33</td>
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<td>&lt;0.0001</td>
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<tr>
<td>nZVI dosage-nZVI dosage ($X_1X_3$)</td>
<td>3.26</td>
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<td>3.26</td>
<td>1.19</td>
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<tr>
<td>$pH$-nZVI dosage ($X_2X_3$)</td>
<td>198.99</td>
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<td>198.90</td>
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<td>Residual</td>
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<td>2.74</td>
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<tr>
<td>Lack of Fit</td>
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<td>3</td>
<td>6.39</td>
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<td></td>
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<tr>
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<td>4.930E-003</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Cor Total</td>
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<td></td>
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</tr>
</tbody>
</table>

**Table 3:** Analysis of variance for the response of the adsorption capacity for fluoride ion.

**Results and Discussion**

**Characterization of nZVI**

Figure 2 shows the transmission electron microscope image of freshly synthesized iron nanoparticles. Surface morphology shows that there exist two layers in the nZVI particle. The layer of intrant core Indicative the Fe0, and the external layer surrounding on the Fe0 was iron-oxide(s). Figure 2B shows that the fluoride molecules into the nZVI surface are covered. The X-Ray diffraction of nZVI surface composition under ambient conditions is shown in Figure 3. The wide peak reveals the being of an amorphous phase of iron. The characteristic broad peak at 20 of 45° indicates that the zero valent iron is predominantly present in the sample.

**Statistical analysis**

The optimum terms for adsorption of fluoride onto nZVI surface were determined by means of the BBD under RSM. The results were displayed in Tables 3. In this manner, the fluoride uptake by nZVI could be described using the following equation: $Y = 22.474 + 2.476 X_1 + 12.33 X_2 + 47.82 X_3 + 0.147 X_1 X_2 - 2.472 X_1 X_3 + 9.095 X_2 X_3 - 0.879 X_3 - 6.873 X_2 X_3$ (3)

The state of the fitted model was declared by the coefficient of determination. The $R^2$ coefficient gives the relation of the total variation in the response predicted by the model and a high $R^2$ value (close to 1) is desirable. Eq. (3) Indication that the model is well fitted, considering the determination coefficient ($R^2= 97.71$%). The estimated effects and coefficients for model are listed in Table 3. Model terms were evaluated by the P-value (probability) with 95% confidence level. The P-values were used to estimate whether F was large enough to indicate statistical significance and used to check the significance of each coefficient. The P-values lower than 0.05 indicated that the model and model terms were statistically significant. All the factors and their square interactions ($P < 0.05$) except for interaction of temperature–temperature ($X_1^2$) and pH-$pH$ ($X_2^2$) were significant at the 95% confidence level. nZVI dose was the most significant factor that affect the removal of fluoride. Also, the quadratic effect of nZVI dose - nZVI dose ($X_1^2$) was found larger than effect of nZVI dose, and the removal of fluoride significantly decreased. Figure 4 shows that the data were well distributed near to a straight line ($R^2=0.9726$), which proposed a good relationship between the experimental and predicted values of the response, and the underlying assumptions of the above analysis were appropriate.

**3D response surface plot**

The 3D response surface plot are useful in investigation both the main and interaction effects of the factors [36,37]. The response surface plots are presented in Figure 5. This figure also shows the estimated Y parameter as a function of the normalized factor variables, the height of the surface represents the value of Y. After executing a screening of factors using a BBD, the surface plots of the response (Y) indicated the same results as observed in the interaction plot (Figure 5).
Adsorption isotherms

The mechanism of fluoride adsorption from aqueous solutions onto nZVI is evaluated using adsorption isotherm. In this study, isotherm data were applied to four adsorption models and the results of their linear regressions were used to find the model with the best fit. Values of resulting parameters and regression coefficients ($R^2$) are listed in Tables 4 and 5.

The $R^2$ value for the Freundlich isotherm was 0.9990, which is higher than the values obtained from the Langmuir and Temkin isotherm models. The experimental data fit very well to this isotherm model, and indicates that fluoride adsorption occurs on heterogeneous surfaces, which is similar to the conclusion reached for nZVI [38-40].

Adsorption kinetics

Various models have been used to investigation of the adsorption mechanisms and potential rate. Effects of contact time on adsorption are investigated, as shown in Figure 6. The adsorption process was quite rapid and reached equilibrium in 30 min (Figure 6). In this study, the different kinetics models such as pseudo-first-order, pseudo-second-order, and intra-particle diffusion models were used.

The pseudo-first-order rate equation is given as [41]:

$$\log (q_e - q_t) = \log q_e - \frac{k_1}{2.303} t$$

(4)

where $q$ and $q_0$ are the amounts of fluoride adsorbed (mg/g) at equilibrium and at time $t$ (min), respectively, and $k_1$ (L/min) is the adsorption rate constant of first-order adsorption. A straight line of log($q_e$ -$q_t$) versus $t$ (Figure not shown) suggests the applicability of this kinetic model. $q_e$ and $k_1$ were determined from the intercept and slope of the plot which were shown in Table 6. From the data, $q_e$ (calculated) and $q_e$ (experimental) values are not in agreement with each other. Therefore, that indicates the adsorption of fluoride on nZVI was not a first-order reaction.

In addition, the experimental data was also applied to the pseudo-second-order kinetic model Equation [42]:

$$t = \frac{1}{k_2 q_e^2} + \frac{t}{k_2 q_e}$$

(5)

where $k_2$ is the rate constant of pseudo-second-order chemisorptions (g/(mg min)). The plot $t/q_e$ versus $t$ giving a straight line which is shown in Figure 7 and the constant calculated from the slop and intercept of the plots are given in Table 6. Figure 7 shows that $R^2$ values are higher than those obtained from the first-order kinetics. In addition, theoretical and experimental $q_e$ values are in agreement. Therefore, it is

![Figure 7: Second-order kinetic plot for fluoride adsorption on ZVI at different initial concentration.](image)

Table 4: Summary of equilibrium isotherms ($K_L$, $K_F$, $B_1$, $K_T$: Langmuir, Freundlich and Temkin constants; $n$: heterogeneity coefficient; $q_m$: maximum adsorption capacity; $q_e$: uptake at equilibrium; $C_e$: equilibrium concentration; $b$: activity coefficient related to mean sorption energy).

<table>
<thead>
<tr>
<th>Isotherm model</th>
<th>Equation</th>
<th>$K_L$ (L/g)</th>
<th>$q_m$ (mg/g)</th>
<th>$R^2$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Langmuir</td>
<td>$C_e = \frac{1}{K_L q_m} + \frac{C_i}{q_m}$</td>
<td>0.1053</td>
<td>129.87</td>
<td>0.9902</td>
</tr>
<tr>
<td>Freundlich</td>
<td>$\ln q_e = \ln K_f + \frac{1}{n} \ln C_i$</td>
<td>14.2235</td>
<td>1.4212</td>
<td>0.9990</td>
</tr>
<tr>
<td>Temkin</td>
<td>$q_e = B_1 \ln K_f + B_2 \ln C_i$</td>
<td>1.1161</td>
<td>27.943</td>
<td>88.367</td>
</tr>
</tbody>
</table>

Table 5: Langmuir, Freundlich and Temkin isotherm constants for adsorption of Fluoride ion.

<table>
<thead>
<tr>
<th>Isotherm model</th>
<th>Equation</th>
<th>$K_f$ (mg/g)/(mg/L)$^n$</th>
<th>$n$</th>
<th>$R^2$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Langmuir</td>
<td>$q_m$ (mg/g)/(mg/L)$^n$</td>
<td>0.1053</td>
<td>129.87</td>
<td>0.9902</td>
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<tr>
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<td>$K_f$ (mg/g)</td>
<td>1.1161</td>
<td>27.943</td>
<td>88.367</td>
</tr>
</tbody>
</table>

Table 6: Kinetic parameters and experimental adsorption capacities for fluoride onto nZVI.

![Figure 6: Optimisation of contact time for fluoride removal (initial pH: 4.0; adsorbent dose: 0.5 g/L).](image)
The positive value of $\Delta S^\circ$ (84.300 J mol$^{-1}$K$^{-1}$) reflects an increase in
the conditions of maximum adsorption of the fluoride onto nZVI.

The result data from ANOVA demonstrates that the model was
determined from plot in Figure 8. The value of $\Delta H^\circ$ is positive (18.165
kJ mol$^{-1}$), indicating that the adsorption reaction is endothermic.

Thermodynamic parameters connected to the adsorption reaction,
for fluoride onto nZVI. The standard enthalpy and entropy changes
were obtained from the slope and intercept of the plot of Gibbs free energy change, $\Delta G^\circ$ vs.
temperature, $T$ (Figure 8).

The negative values of $\Delta G^\circ$ (-5.746, -6.793 and -8.270 KJ mol$^{-1}$ for
283, 297 and 313K, respectively) confirm the feasibility of the process and the spontaneous nature of adsorption with a high preference
for fluoride onto nZVI. The standard enthalpy and entropy changes
determined from plot in Figure 8. The value of $\Delta H^\circ$ is positive (18.165
KJ mol$^{-1}$), indicating that the adsorption reaction is endothermic. The positive value of $\Delta S^\circ$ (84.300 J mol$^{-1}$K$^{-1}$) reflects an increase in
the randomness at the solid/solution interface during the adsorption
process [44].

Conclusions
The statistical design of the experiments was applied in optimizing
the conditions of maximum adsorption of the fluoride onto nZVI. The result data from ANOVA demonstrates that the model
was highly significant. nZVI dose was the most significant factor affecting
fluoride removal. Therefore, it is apparent that the response surface
methodology not only gives valuable information on interactions
between the factors but also helps to the recognition of possible optimum values of the studied factors. Adsorption experiments show
that the adsorption equilibrium can be achieved within 30 min. The kinetics studies of fluoride on nZVI indicated that the adsorption
kinetics of fluoride on nZVI followed the pseudo-second order at
different initial concentration. The results of Isotherm data showed that the removal of fluoride followed Freundlich isotherm. Thermodynamic
adsorption studies indicated that the adsorption fluoride using nZVI
aqueous solution was a spontaneous, endothermic.

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