

Facile Fabrication of Porous Hydroxyapatite Monoliths: Their Enhanced Bioactivity and Adsorption Capability for Heavy Metal Ions

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Abstract

Porous Hydroxyapatite (HAP) monoliths with hierarchically adjustable surface textures have been successfully prepared by pouring the HAP precursors into the gap among the preorganized poly (styrene-methyl methacrylate-acrylic acid) (P (St-MMA-AA)) colloidal sphere arrays and followed by a simple calcinations processes. Herein, the as-obtained HAP monoliths can undergo distinct morphologies evolution by gradually altering the features of polymeric colloidal spheres. Typically, when only 800 μl colloidal spheres were used as templates, a kind of specific HAP monolith with hierarchical porous structural feature could be produced. They display higher specific surface area of $\sim 49.7 \text{ m}^2 \cdot \text{g}^{-1}$, in which microporous channel was penetrated into the macroporous framework. Furthermore, we performed and evaluated the bioactivity for the prepared HAP monoliths in simulated body fluid (SBF) conditions, indicating the greatly enhanced in vitro bioactivity of the HAP monoliths. This should be attributed to the hierarchically porous features of HAP monoliths. More interestingly, HAP monoliths with specific porous can possess specific capability for removing toxic heavy metal ions such as Pb^{2+} and Cd^{2+} in aqueous solution. Therefore, it was indicated that the obtained HAP monoliths can be employed as a highly effective adsorbent for the removal of pollutants in wastewater treatment.

Keywords: HAP; Morphology; Porous; Monolith; Bioactivity

Introduction

Hydroxyapatite (HAP), a major component of the hard tissues in bones and teeth of the human body, has been popularly applied as artificial bone substitutes due to its adequate mechanical properties and the analogical composition to bone species [1-3]. Additionally, HAP exhibits good biocompatibility, bioactivity, osteoconductive, nontoxic, noninflammatory properties, and particular adsorption capability for various metal ions, so it can be extensively applied in such as ion exchange, drug delivery and the treatments of contaminated water aspects [4-9].

In recent years, many efforts have been made for preparation of the morphology-controllable HAP nanomaterials. Moreover, HAP nanocrystals with various morphologies, such as nanotube, [10] nanofiber/microbelt, [9] nanorod, [8,13] nanosheet, [15-17] thin-films, [14] and flower-like aggregates, [11-12] could be obtained via different reaction approaches. However, its potentials are largely dependent upon the particle size, shape, dimensions anisotropy, and dimensional structure features of HAP, which are of critical importance for satisfy its practicality [18]. Among these distinct morphologies, thin films (including monoliths), have attracted increasing attention due to their broad application scope that ranged from medical technologies to solar cell manufacture.

It is interesting to point out that the monoliths with plentiful adjustable three-dimensional surface textures hold greatly promising in chemical sensors, bone substitute materials, fuel cell devices, and other nano-devices. Specially, the bioactivity of bone substitute materials is highly concerned not only with their chemical composition, but also with their structural properties, such as pore size, and surface textures. The appropriate porosity allows the ingrowths of the bone tissue to preferably contact with the living bones [19, 20]. The ideal porous structures of bone substitute materials should consist of mesoporous and macroporous features, in which mesopores can promote cell adhesion and adsorption of biological metabolites, [21] and macropores can empower tissue ingrowths and deliver essential nutrient to the center of the regenerated tissue [22-24]. Thus, synthesis

of hierarchically porous structured bone substitute materials, will certainly benefit for the tissue engineering.

It is well known that the materials with hierarchical porosity have many advantages due to their higher surface area and facilitation of substance transportation [25,26]. Crystallization of HAP monoliths with multiple porous structure is very essential for practical applications in biomedicine, catalyst support and sewage treatment fields. In this regard, different synthetic approaches have been exploited for the fabrication of well-defined inorganic monolith nanostructures, including pulsed laser deposition, [27] sol-gel processing [28] and spin-coating [29]. However, most of these techniques involved multiple steps and require expensive instruments, thus, the simple and adaptable synthetic methods are strongly demanded. Recently, nanostructural monolith materials have been obtained via using substrates [30-31] or colloidal spheres [29,32] as templates. A recent study by Kimura et al. [29] showed hierarchically porous titania monoliths were fabricated using a tri-block copolymer (F_{127}) and polystyrene (PS) beads as dual-templates, it has been found that both F_{127} and PS show a considerable influence on the final pore size distribution. Interestingly, Qi et al. [32] proposed a novel approach to synthesize three dimensional (3D) ordered macroporous calcite single crystals via using 3D close-packed assemblies of monodisperse colloidal spheres as template. Accordingly, it has been shown that polymeric particles can be used as ideal template

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for the synthesis of numerous porous film materials under mild conditions. However, to the best of our knowledge, the study on the synthesis of HAP monoliths with hierarchically porous structures using a facile soft-template casting method have been rarely reported so far. Colloidal crystals that was resulted from 3D close-packed assemblies of monodisperse colloidal polymeric microspheres, have been widely used as sacrificial templates to fabricate 3D ordered porous materials, in which the pore size and its distribution of the multiple pore channels can be well controlled.

Herein (Scheme 1), we report a simple two-step synthetic strategy to fabricate hydroxyapatite monoliths with hierarchical surface textures: 1) deposition of colloidal polymeric spheres onto smooth cellulose acetate filter membrane; 2) infiltration of the freshly prepared HAP precursor into the gap of polymeric colloidal arrays. Notably, mesoporosity was interpenetrated into the macroporous channel structures. Thus, by altering the volume of the polymeric microsphere, HAP monoliths with distinct surface textures were generated. Furthermore, we performed and evaluated the *in vitro* bioactivity of HAP monoliths in simulated body fluid (SBF) solution, which indicated that the obtained porous HAP samples can possess apparently improved *in vitro* bioactivity. It was demonstrated that the HAP monoliths behave powerful capability of removing the toxic heavy metal ions like Pb^{2+} .

Experimental Section

Synthesis of polymeric colloidal spheres

Monodisperse poly (styrene- methyl methacrylate- acrylic acid) P (St-MMA-AA) colloidal spheres were synthesized according to the previous literature [33]. Briefly, $(\text{NH}_4)_2\text{S}_2\text{O}_8$ (0.4 g) and NH_4HCO_3 (0.8 g) were dissolved in aqueous solution (120 ml) in a beaker, and 22.5 ml styrene (St), 1.25 ml methyl methacrylate (MMA), and 1.25 ml acrylic acid (AA) monomer were mixed in another breaker, and then place the above two homogeneous solution into a 250 ml flask. After that, the mixture was stirred at 70 °C in argon atmosphere for 5 h to obtain homogeneous latex with particle diameter of ~ 380 nm. When changing the volume ratios of monomer species to 85:5:10 (v/v/v), the diameter of P (St-MMA-AA) colloidal particles was measured to be ~170 nm.

Synthesis of porous HAP monoliths

Colloidal polymeric spheres template were assembled on a cellulose

acetate membrane, which was placed on a Büchner funnel. Then, 400 μl of the as-prepared colloidal solution was spread onto the membrane, with subsequent drying at room temperature. Afterwards, desired amount of $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ and $(\text{NH}_4)_2\text{HPO}_4$ (molar ratio of Ca/P = 5/3) were added into ethylene glycol (40 ml) and nonionic water (NIW) (20 ml) mixture solutions under vigorous magnetic stirring, adjusting pH to 10 by using NaOH (2 M) solution, thus a translucent solution formed immediately, indicating that the formation of precursor granules. Then, the freshly prepared solution was added drop-wise to the cellulose acetate membrane containing colloidal P (St-MMA-AA) template. Thenceforth, the obtained HAP samples were dried in air and then heated at 550 °C oven for 5 h, afterwards; further immerse them into tetrahydrofuran(THF) solution for 6 h to ensure complete removal of the organic species (detailed see scheme 1).

Characterization

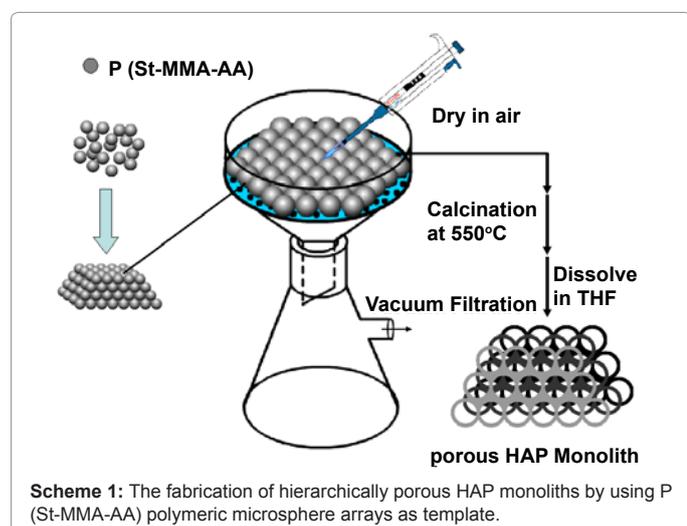
The samples were characterized by powder X-ray diffraction (XRD) patterns, recorded on a Bruker AXS-D8 powder diffractometer with Cu-K α ($\lambda = 0.15405$ nm) radiation. Films morphologies were observed by using a FEI Quanta-400 FEG scanning electron microscope (FE-SEM) with accelerating voltage of 20 KV. Thermogravimetry analysis (TGA) was carried out on a Diamond TG/DTA thermal analysis (Entzsch-Sta 449) with a heating rate of 10°C/ min at nitrogen atmosphere. The concentrations of phosphorus and calcium in SBF were determined using inductively coupled plasma optical emission spectroscopy (ICP-OES, Optima 5300DV, Perkin-Elmer). All measurements were performed at room temperature. Nitrogen sorption isotherms were measured at 77 K with a Micromeritics Tristar 3000 analyzer (USA). Before measurements, the samples were degassed in a vacuum at 180°C for at least 6 h. The Brunauer-Emmett-Teller (BET) method was utilized to calculate the specific surface area (S_{BET}) using adsorption data in a relative pressure range from 0.18 to 0.35. By using the Barrett-Joyner-Halenda (BJH) model, the pore volume and pore size distributions were derived from the adsorption branches of isotherms, and the total pore volumes (V_t) were estimated from the adsorbed amount at a relative pressure P/P_0 of 0.992.

Evaluation the Bioactivity of HAP in SBF

The *in vitro* bioactivity was evaluated by soaking HAP monoliths in SBF solution as described by Kokubo [34]. The SBF was prepared by dissolving NaCl, NaHCO_3 , KCl, $\text{K}_2\text{HPO}_4 \cdot 3\text{H}_2\text{O}$, $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$, CaCl_2 , Na_2SO_4 and $(\text{CH}_2\text{OH})_3\text{CNH}_2$ into deionized water step by step, with a molar composition of 142.0 /5.0 /2.5 /1.5 /147.8 /4.2 /1.0 /0.5 for $\text{Na}^+ / \text{K}^+ / \text{Ca}^{2+} / \text{Mg}^{2+} / \text{Cl}^- / \text{HCO}_3^- / \text{HPO}_4^{2-} / \text{SO}_4^{2-}$, and buffering it at pH 7.40 with 1M hydrochloric acid. Then, 0.03 g HAP sample was added into 50 ml SBF at 37 °C. After different immersion intervals, the samples were separated from the SBF solution, measure the residual ions concentration change in SBF at different intervals. The concentrations of phosphorus and calcium in SBF were determined by using inductively coupled plasma optical emission spectroscopy.

Heavy Metal ions Adsorption Measurement

Solutions containing Pb^{2+} or Cd^{2+} ions were prepared using $\text{Pb}(\text{NO}_3)_2$ and $\text{Cd}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ as the source of Pb^{2+} and Cd^{2+} , the concentrations of Pb^{2+} and Cd^{2+} are 200 mg/l, respectively. Then 0.015 g HAP samples were added into 25 ml the above solution under magnetic stirring interaction. The whole adsorption experiment was performed at room temperature, after different immersion intervals, solid and liquid were separated and the concentrations of metal ions remained in the solution were measured by using inductively coupled plasma



atomic emission spectroscopy (ICP-AES) to obtain the adsorption isotherm.

Results and Discussion

Morphology and structure analysis for HAP monoliths

Colloidal crystals were generally 3D close-packed polymeric spheres with well-defined array structures, which have been widely used as templates to fabricate three-dimensional ordered porous materials. Uniform P (St-MMA-AA) colloidal spheres with different diameters were prepared by using the emulsion polymerization method. HAP/polymeric composites were formed via casting HAP precursor into the pre-formed arrays of the colloidal sphere; the volume ratio of the colloidal solution/HAP precursor is fixed at 2/5. After the template was removed by sequential calcination and dissolution treatment, the product was characterized by powder XRD technique. Figure 1 shows the XRD pattern of the as-synthesized HAP sample using 170 nm P (St-MMA-AA) colloidal spheres as template, the sample can easily be indexed to pure hexagonal phase HAP according to standard JCPDS card no.09-0432, as shown in Figure 1. The presence of broad diffraction peaks is ascribed to the defective poorly crystalline nature of the formed HAP. Specially, it was found that the obtained HAP samples displayed higher diffraction peak intensity along (002) and (211) crystal facets, indicating that the preferential growth of the HAP along (002) and (211) growth directions [19].

HAP crystals with distinct morphologies were obtained by altering the volume of the colloidal solution. Figure 2 presents the SEM image of the as-made HAP monoliths using P (St-MMA-AA) (ca. 170 nm in diameter) colloidal array as soft-template. If only 400 μ l colloidal sphere was carefully poured into the cellulose acetate membrane, cavernous HAP monoliths containing microporous structure were generated (Figure 2a), but increasing the colloidal solution volume to 800 μ l, a kind of specific HAP monolith with porous feature can be produced, in which microporous channel was incorporated within the macroporous framework (Figure 2b). Whereas, the film shape changes dramatically when the colloidal solution volume was 2 ml, resulting in the formation of multilayer HAP monoliths with specific mesoporous feature (Figure 2c), notably, Figure 2d shows a side view of the sample, which suggests that the relatively thinner peripheral region for the specific porous monolith structure with thickness of around 3 μ m. Moreover, it is obviously found that the independently controllable synthesis of porous HAP monolith samples could be achieved via changing the volume of the colloidal solution.

More interestingly, the typical morphologies of the as-prepared HAP monoliths in the presence of P (St-MMA-AA) colloidal solution (800 μ l) were recorded by SEM technique, as shown in Figure 3. It is clearly seen that both the aggregated and isolated P (St-MMA-AA) colloidal spheres derived porous structures are present in a multilayer thin-film mode, and also, it exhibits well-defined multilayered feature, as well as the interesting interlinked architecture of multiple pore channels (Figure 3 c).

However, some novel results can be obtained via further changing the polymeric template size. Herein, Figure 4 shows the XRD pattern of the as-prepared sample in the presence of 7.5 ml P (St-MMA-AA) (ca. 380 nm in diameter) colloidal crystals as template. All the diffraction peaks displayed in the XRD pattern could easily be indexed to pure hexagonal structural HAP according to JCPDS card no.09-0432, as shown in Figure 4, both the obviously improved crystallinity of HAP crystal and the presence of the stronger diffraction peak (210) facets can clearly demonstrated that HAP undergoes well-resolved morphologies

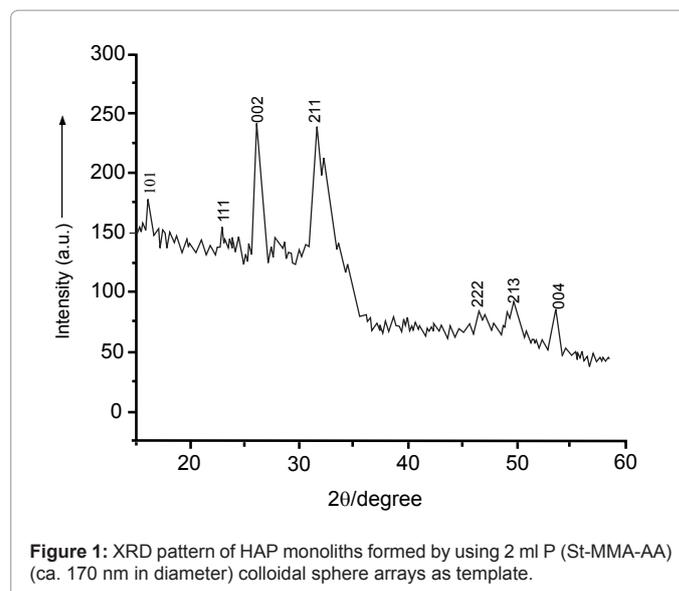


Figure 1: XRD pattern of HAP monoliths formed by using 2 ml P (St-MMA-AA) (ca. 170 nm in diameter) colloidal sphere arrays as template.

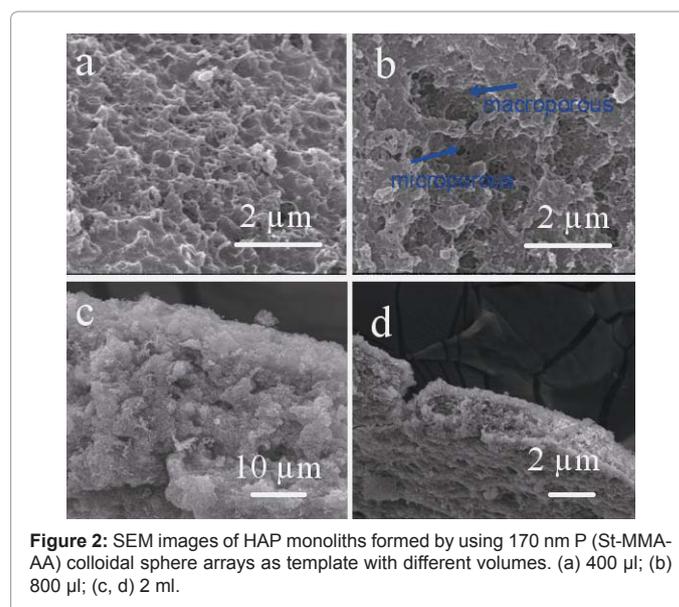


Figure 2: SEM images of HAP monoliths formed by using 170 nm P (St-MMA-AA) colloidal sphere arrays as template with different volumes. (a) 400 μ l; (b) 800 μ l; (c, d) 2 ml.

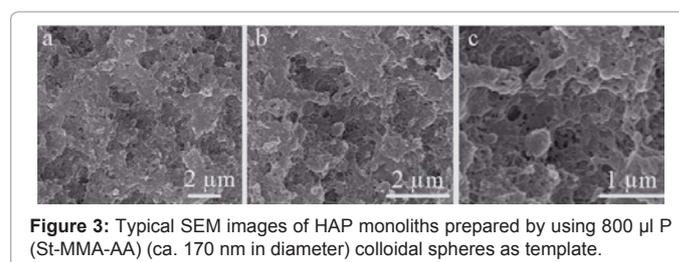


Figure 3: Typical SEM images of HAP monoliths prepared by using 800 μ l P (St-MMA-AA) (ca. 170 nm in diameter) colloidal spheres as template.

change. Additionally, HAP samples with distinct morphologies were characterized by SEM, and results were shown in Figure 5.

In the meanwhile, colloidal microsphere arrays with different volumes were employed as templates; the HAP samples with distinct morphologies were obtained. When 3.5 ml of the as-prepared colloidal solution was employed as template precursor, a stack of horizontally layered HAP monolith was generated (Figure 5a). However, the HAP

shape will change dramatically while the volume of colloidal solution volume was increased to 5 ml, a kind of multilayer HAP monoliths with obviously macroporous and mesoporous features can be observed (Figure 5b). Notably, with the volume of the colloidal solution was increased to 7.5 ml, resulting in the formation of irregular massive-like HAP monolith with a loose porous structure (Figure 5c). The results indicated that employing colloidal sphere arrays as templates could provide an effective tool for preparation of porous HAP monoliths with specific morphogenesis and surface textures.

Additionally, the BET surface area and the pore size of the HAP samples were also performed. The N_2 adsorption/desorption isotherms and corresponding BJH pore size distribution curves of the prepared HAP samples were shown in Figure 6. The N_2 adsorption/desorption isotherms for the obtained HAP monoliths via using 2 ml P (St-MMA-AA) (ca. 170 nm in diameter) colloidal sphere arrays as template was shown in Figure 6a, the sample has a BET specific surface area of $\sim 45.2 \text{ m}^2 \text{ g}^{-1}$, and it possesses two sets of pore sizes: ~ 126 and 177 nm (inset in Figure 6a), respectively. However, the corresponding N_2 adsorption/desorption isotherms for the other HAP sample formed via using 7.5 ml P (St-MMA-AA) (ca. 380 nm in diameter) colloidal sphere array as template displays slight difference, result was shown in Figure 6b. Its BET surface area was calculated to be $49.7 \text{ m}^2 \text{ g}^{-1}$, its pore size distribution was measured to be 47 and 68 nm (inset in Figure 6b), respectively. Furthermore, the N_2 adsorption isotherm of HAP samples is a type IV isotherm with a typical H_2 hysteresis loop.

The FT-IR spectra of the as-prepared HAP monoliths before and after removing polymeric colloidal template were shown in Figure 7. Herein, Figure 7a shows the FT-IR result of HAP/polymeric composite, the characteristic band centered at 1490 cm^{-1} can be assigned to the

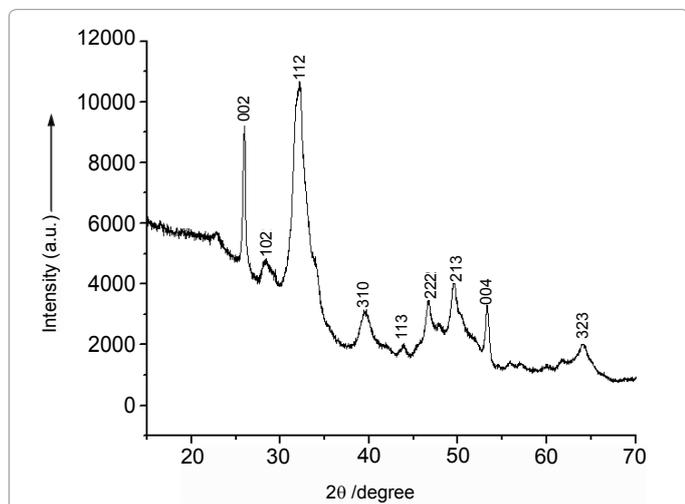


Figure 4: XRD pattern of HAP monolith formed by using 7.5 ml P (St-MMA-AA) (ca. 380 nm in diameter) colloidal sphere array as template.

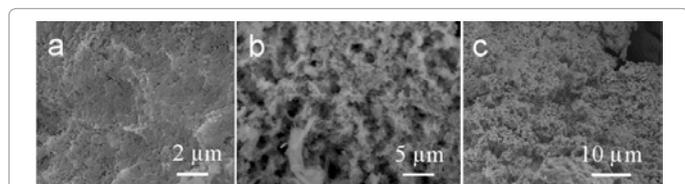


Figure 5: SEM images of HAP monoliths formed by using P (St-MMA-AA) (ca. 380 nm in diameter) colloidal solution with different volume as templates. (a) 3.5 ml; (b) 5 ml; (c) 7.5 ml.

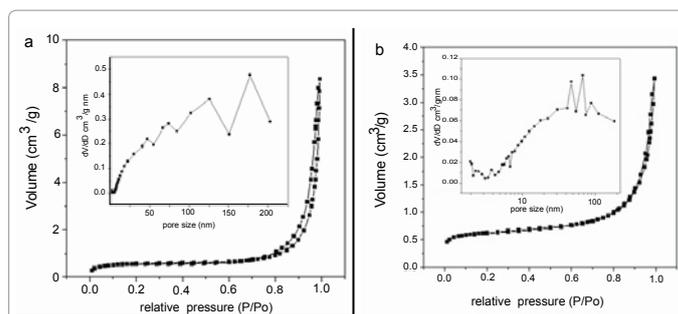


Figure 6: Nitrogen adsorption-desorption isotherm and BJH pore size distribution (inset) of HAP samples obtained under different reaction systems. (a) 2 ml P (St-MMA-AA) (ca. 170 nm in diameter), (b) 7.5 ml P (St-MMA-AA) colloidal solution (ca. 380 nm in diameter).

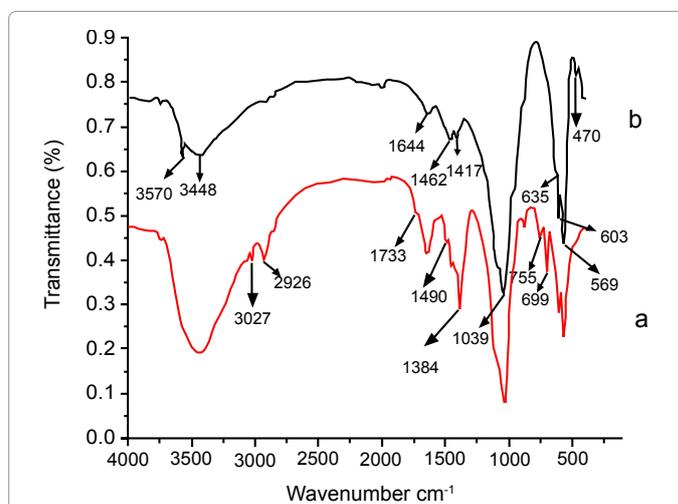


Figure 7: FTIR spectra of HAP samples (a) before and (b) after removal of the polymer colloidal microspheres.

C=C stretching mode of benzenoid rings, the stronger absorption at $\sim 2926 \text{ cm}^{-1}$ represents the stretching vibration of $-\text{CH}_2$, the characteristic peaks at ~ 1733 and 699 cm^{-1} correspond to the C=O stretching of PMMA and the out-of-plane bending modes of the benzene ring, respectively. The broad adsorption band at 3445 cm^{-1} was attributed to the stretching vibration mode of OH^- group. The band centered at 1032 cm^{-1} was characterized the stretching mode of phosphate (PO_4^{3-} , P-O), while the bands at 603 and 564 cm^{-1} were attributed to the bending mode of phosphate (PO_4^{3-} , O-P-O). Those are the major characteristic bands of P (St-MMA-AA) and HAP. Nevertheless, in Figure 7b, the bands centered at 1490 , 2926 , 1733 and 699 cm^{-1} were disappeared, herein, the bands at 1039 , 603 and 569 cm^{-1} were corresponding to the stretching modes of phosphate (PO_4^{3-} , P-O) and the bending mode of phosphate (PO_4^{3-} , O-P-O). Results indicated that the complete removal of the polymeric species after calcinations and dissolve processing.

Thermo gravimetric analysis (TGA) was employed to examine the weight loss percentage for the as-obtained HAP samples, result was shown in Figure 8, three-stage decomposition was observed for the obtained HAP composite in Figure 8. The first weight-loss region in the first temperature range (ca. $40 \sim 150 \text{ }^\circ\text{C}$), HAP exhibits a weight loss of $\sim 5 \text{ wt. } \%$, the first weight loss stage could be caused by the release of incorporated water; the second weight loss region (ca. $150 \sim 320 \text{ }^\circ\text{C}$) is likely caused by the initial decomposition for the polymeric colloidal particles, and the P (St-MMA-AA) polymeric was completely burned

than that of Cd^{2+} in acid conditions [37]. According to previous study, it was inferred that the dissolution-precipitation mechanism can be responsible for the highly adsorption of Pb^{2+} , moreover, surface complexation and ion-exchange mechanism could dominate the Cd^{2+} adsorption [40]. Additionally, we examine the pH value variation in solution, pH value declined slightly during the Cd^{2+} adsorption process, while obvious increase of pH was observed during the Pb^{2+} adsorption process, as shown in Figure 12. In acid conditions, synthetic hydroxyapatite can easily dissolves and consequently release phosphate that finally lead to the increase of pH in solution.

In this study, to further validate the proposed adsorption mechanism, XRD and SEM analysis were performed, as shown in Figure 13. In order to study the phase transition of HAP, XRD pattern for HAP samples was displayed in Figure 13a, XRD pattern of HAP after adsorption of Pb^{2+} shows that a new phase hydroxypyromorphite, $[\text{Pb}_{10}(\text{PO}_4)_6(\text{OH})_2]$ could be obtained, and also, the characteristic diffraction peaks of $\text{Cd}_{10}(\text{PO}_4)_6(\text{OH})_2$ was not observed after immersed in solution containing Cd^{2+} , the XRD patterns of the sample before and after adsorption of Cd^{2+} are the same, which reveal Ca^{2+} was completely replaced by Pb^{2+} , Because HAP matrix is of very small size, intra-particle diffusion could take place during the adsorption process, thus HAP

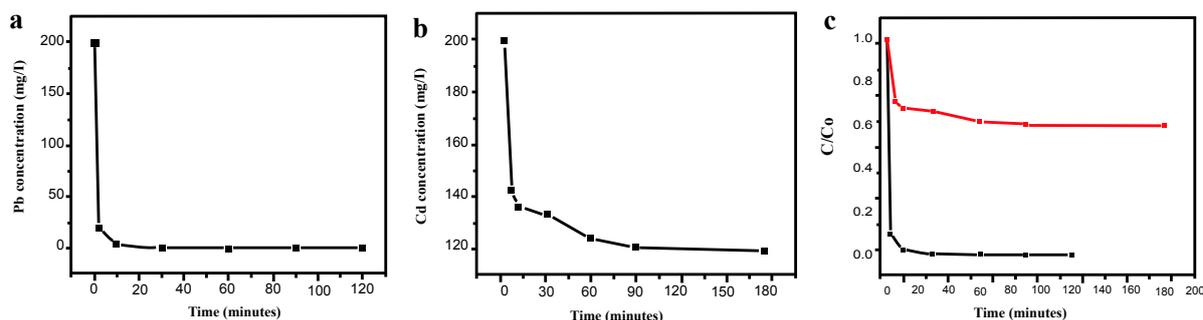


Figure 11: The metal ion adsorption measurement of the prepared HAP samples at different reaction intervals, (a) Pb^{2+} ; (b) Cd^{2+} ; (c) adsorption rate curves of Pb^{2+} (black line) and Cd^{2+} (red line) by the as-prepared HAP monoliths. C_0 represents the initial concentration (200 mg/l); C represents the final concentration after adsorption measurement.

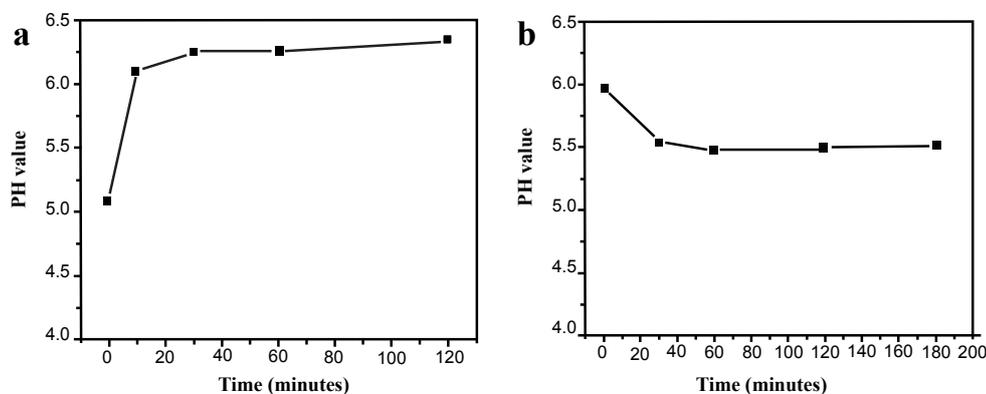


Figure 12: The curves of pH value variation in aqueous solution after removing lead and cadmium ions via different soaking intervals. (a) Pb^{2+} ; (b) Cd^{2+} .

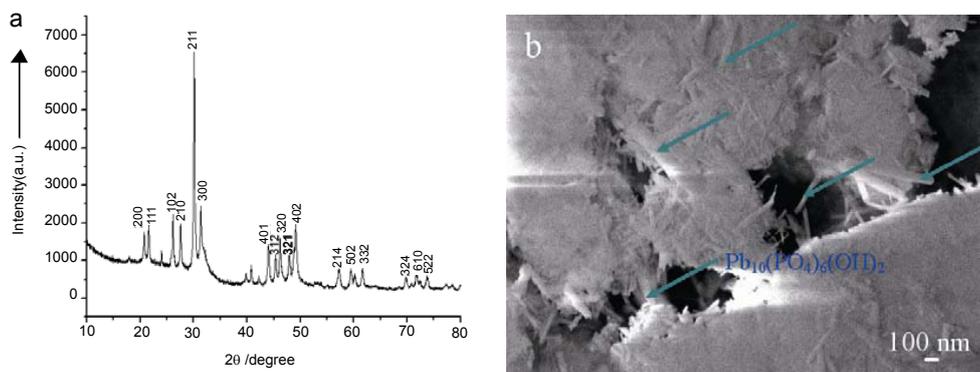


Figure 13: XRD pattern and SEM image of HAP monolith after adsorption lead ions. (a) XRD; (b) SEM.

samples can easily dissolve in acid conditions or fast replace by other ions. More importantly, it was speculated that a partial-dissolution of HAP and re-precipitation mechanism can explain the Pb^{2+} adsorption case, surface complexation and ion-exchange mechanism can account for the Cd^{2+} adsorption. Notably, the SEM image (Figure 13 b) shows that novel needle-like crystals can be formed after adsorption lead ions in HAP solution, as indicated by arrows in Figure 13 b. But, it was found that there was no presence of HAP crystal, which is well agreed with the XRD result in Figure 13 a. In this work, the poor crystalline nature means that the HAP monoliths can be easily dissolve in acid aqueous solution, the dissolution-precipitation mechanism predominates the adsorption of Pb^{2+} in HAP solution; at the same time, it was inferred that surface complexation and ion-exchange mechanism can be responsible for the Cd^{2+} adsorption in HAP solution.

Conclusions

In summary, we have demonstrated a simple casting approach to fabricate hierarchically porous HAP monoliths via employing the polymeric colloidal spheres arrays as preorganized templates under mild conditions. HAP monoliths with adjustable morphologies and surface porous features can be obtained by altering the volume of the colloidal solution and the diameter of the polymeric spheres. The as-prepared HAP monoliths have hierarchically porous surface textures. Furthermore, the HAP monoliths exhibit greatly enhanced in vitro bone-forming bioactivity in SBF solution; bone-like apatite can be readily formed on the HAP monoliths surface in SBF, which is ascribed to the hierarchically surface textures and the higher specific surface area. Moreover, this kind of HAP monolith showed powerful capability for fast removal of toxic heavy metal ions such as removal of Pb^{2+} is less than 10 min; on the other side, it showed enhanced immobilizing capacity for Cd^{2+} than that of normal HAP materials (the maximum adsorption amounts for Cd^{2+} is 1.186 mmol/g). Importantly, the presented synthetic technique can presumably be facilitated to produce other hierarchically inorganic/organic functional monoliths with specific morphologies and architectures.

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