

**Research Article** 

**Open Access** 

# Functional Properties of Cowpea (*Vigna Ungiculata L.Walp*), and Lupin (*Lupinus Termis*) Flour and Protein Isolates

Ikhlas Ibrahim Khalid<sup>1</sup> and Sirelkhatim Balla Elharadallou<sup>2\*</sup>

<sup>1</sup>Department of Food Science and Technology, Faculty of Engneering and Technology, Gezira University, Sudan <sup>2</sup>College of Applied Medical Sciences, Taif University, Turaba-Taif, Kingdom of Saudi Arabia

#### Abstract

Chemical composition and functional properties of legume seed flours and protein isolates prepared by isoelectric precipitation procedure (A) and micellization procedure (B) were investigated. Cowpea (Vigna ungiculata L.) Protein Isolates (CPIA, CPIB) and Lupin (Lupinus termis) Protein Isolate (LPIA, LPIB) were prepared from dehulled defatted seeds. Proximate analysis gave 26.73-43.57% protein, 2.30%-9.75% fat, 3.87%-3.16% total ash, 1.02%-12.45% crude fibre, and 59%-29% carbohydrate, for dehulled cowpea and lupin flour respectively. The protein percentage of isolates was found to be 75%-76% in (CPIA and CPIB) while 91%-87% for LPIA and LPIB, respectively. The minimum protein solubility for CPIA was at pH 5.0 and for CPIB at pH 4.0. Protein solubility values of LPIB were higher than that of LPIA. Protein isolates showed good solubility in all pH ranges. For water and oil absorption capacity, Dehullued Cowpea Flour (DCF) gave 1.30 ml water/g sample and 1.04 ml oil/g sample respectively; while CPIA 2.10 ml water/g sample and 1.93 ml oil/g sample, CPIB 2.33 ml water/g sample and 2.37 ml oil/g sample. Dehullued Lupin Flour (DLF) gave 1.80 ml water/g sample and 1.80 ml oil/g sample. However, LPIB had higher oil absorption capacity than LPIA. The highest Emulsifying Capacity (EC) was observed at pH 12.0 for Dehullued Defatted Cowpea Flour (DDCF) (173 oil/q protein), for CPIA (160 oil/q protein) while CPIB showed highest EC (137 oil/q protein) at pH 2.0. The EC for both (CPIA and CPIB) was higher at pH 7.0 compared to value obtained from DDCF. In fact, LPIB had higher fat absorption and emulsification capacity than LPIA. The least gelation concentrations for studied legume flours and protein isolates were noted at 12.0% (w/v).

Keywords: Cowpea; Lupin; Protein isolates; Functional properties

#### Background

Legumes represent, together with cereals, the main plant source of proteins in human diet. They are also generally rich in dietary fibre and carbohydrates [1]. Minor compounds of legumes are lipids, polyphenols, and bioactive peptides [2]. Legumes will therefore continue to play important part in diets in the foreseeable future. Legumes provide a good source of protein (18-35%), supplement cereals not only for protein but also for minerals and vitamins of B complex. This is particularly important when refined cereals such as white wheat flour are used in a poor diet with few supplementary foods. Plant food diets increase the level of fibre intake which reduces the risk of bowel diseases, including cancer and also reduction in osteoporosis incidence [3]. High protein (18-35%) and carbohydrates (50-60%) contents together with amino acid pattern complementary to that of cereal grains; however make cowpea a potentially important nutritional component in the human diet ([4]. Cowpea (Vignaungiculata L.) provides more than half the plant protein in human diets (Rachie, 1885). It is a good source of calories, vitamins and minerals and provides a significant amount of dietary protein and lysine. In regions of chronic protein shortage, it provides food of fairly high nutritive value to both humans and domestic animals [5]. However their protein digestibility is limited due to protein structure and also some antinutritional factors contributing to the poor protein quality include poor digestibility, deficient of sulfur amino acids and present of anti-nutritional factors (phytate, polphenols), enzyme inhibitors (trypsin, chymotrypsin) [6]. However the in vitro protein digestibility was very high in cowpea seeds (75.04-78.76%) [7].

Legume seeds are an abundant source of proteins and, among them; lupin is one of the richest. Lupin seed deserves great interest due to its chemical composition and augmented availability in many countries in recent years [8]. It is rated as being among eight potential sources of plant protein for the production of feeds and foods [9]. Lupin is a good source of nutrients, not only proteins but also lipids, dietary fibre, minerals, and vitamins [10-12]. In contrast to other leguminous plants, lupine seed contains more crude fibre, a proportion of which is viewed as dietetically beneficial [13].

In order to successfully introduce a new supplementation into any food item, it is imperative to find out if the supplementation possesses suitable functional properties for food applications and consumer acceptability. These functional properties are the intrinsic physico-chemical characteristics which may affect the behavior of food systems during processing, storage and consumption, such as solubility, foamability, gelation and emulsification properties [14]. Solubility of a protein is one of the critical functional attributes required for its use as a food ingredient, because solubility greatly influences other properties, such as emulsification, gelation and foaming [15]. Thus it determines the behavior of a protein food product. For plant proteins to be useful and successful in food application they should ideally possess several desirable characteristics, referred to as functional properties. Therefore, the present study was aimed to study the chemical composition and functional properties of the dehulled cowpea, bitter lupin seed flour and protein isolates by isoelectric and micelization.

\*Corresponding author: Sirelkhatim Balla Elhardallou, College of Applied Medical Sciences, Taif University, Turaba-Taif, Kingdom of Saudi Arabia, E-mail: drhardallou@yahoo.com

Received September 26, 2013; Accepted October 30, 2013; Published November 03, 2013

Citation: Khalid II, Elharadallou SB (2013) Functional Properties of Cowpea (*Vigna Ungiculata L.Walp*), and Lupin (*Lupinus Termis*) Flour and Protein Isolates. J Nutr Food Sci 3: 234. doi: 10.4172/2155-9600.1000234

**Copyright:** © 2013 Khalid II, et al. This is an open-access article distributed under the terms of the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original author and source are credited.

#### **Materials and Methods**

#### Samples

Cowpea (*Vigna unguiculata L*.) and lupin (*Lupinus termis*) seeds (Figure 1) were brought from local market at Wad Medani city, Sudan and stored in polyethylene bags at room temperature (29-30°C).

## Preparation of seed flours

The dehulled cowpea seeds and bitter lupin seeds were ground to pass through a 35 mesh. The flour was defatted by soaking in petroleum ether (BP. 40-60°C) at room temperature for 48 h with several changes of the solvent. The latter decanted and defatted flour was air dried over night at room temperature and kept in clean bottles, ready for analysis.

#### Preparation of protein isolate (A) by isoelectric precipitation

Protein isolates-A, Cowpea Protein Isolate (CPIA) and Lupin Protein Isolate (LPIA) were prepared from seed flours as shown in Figure 1 following the method described by Thompson [16] slightly modified by Mccurdy and Knipfel and Fernandez et al. [17,18]. The defatted flours were dispersed in distilled water in a 1:5 (w/v) ratio and the suspension adjusted to pH 9.0 using 1 N NaOH. The mixture stirred at room temperature for 20 minutes and insoluble matrices were separated by refrigerated centrifuge at 4000 g/20 min and discarded. Extraction and centrifugation procedures were repeated on the residue. The supernatant was adjusted to pH 4.0 using 1.0 N HCl and stirred at room temperature for 20 min. The mixture was centrifuged in a refrigerated centrifuge (4000 g/20 min). Precipitate was then washed several times, by distilled water until it was free from salt, and then neutralized to pH 7.0, using 1.0 N NaOH. The neutralized precipitate was left over night in refrigerator (4°C). This isolate was freeze-dried, ground into powder using a ceramic mortar and pestle and stored in a desiccators at room temperature ready for analysis.



# Preparation of protein isolate (B) using micellization precipitation

Protein isolates-B, Cowpea Protein Isolate (CPIB) and Lupin Protein Isolate (LPIB) were prepared from seed flours as shown in Figure 2 and described by Lampart-Szczapa [19]. Defatted seed flour was suspended in NaCl 1.0 N solution in a 1:10 (w/v) ratio and stirred for 2 hr at room temperature. The suspension was centrifuged at 3000 g/30 min. and residue was extracted again as described above. The combined supernatant was diluted ten folds by distilled water and left to stand at refrigeration temperature (4°C) for 18 hr.

**Chemical analysis:** Cowpea and lupin seed flours and protein isolate composition were determined following methodology for total nitrogen (Kjeldahl), fat (Soxhlet), carbohydrates, moisture and ash (gravimetrically) and crude fibre by a chemical-gravimetric method AOAC [20], and the means reported on dry weight basis.

#### **Functional properties**

**Protein solubility:** The solubility of dehulled cowpea and lupin seed flour and protein isolates as a function of pH was determined using the method described by. The pH was checked and adjusted then centrifuged at 4000 rpm for 20 min at room temp, and the nitrogen in the supernatant or in aliquot (2.0 ml) of the clear supernatant was estimated by the Micro kjeldahl Method [21].

Water and oil absorption capacity: Water and oil absorption capacity of isolates was determined according to the method described by Beuchat [22].

The water and oil absorption capacity were calculated as follows:

**Emulsifying capacity:** Effect of pH on the emulsifying capacity: Emulsifying capacity was determined according to the procedure of Emulsification capacity was also determined in the pH range of 1-12 (2, 4, 7, 9 and 12) using 1 N HCl or I N NaOH solution.

Emulsifying capacity was calculated as follows:

Emulsifying capacity 
$$= \frac{\text{Weight of oil emulsified}}{\text{Weight of sample taken}}$$

Where:

Weight of oil emulsified=Total volume of oil emulsified×specific gravity of oil used.

#### **Gelation capacity**

Least gelation concentration was determined using the method of Coffmann and Garciaj [23].

#### **Result and Discussion**

Results of the proximate composition of the seed flour and the protein isolates are presented in Table 1. The whole (WCF) and dehulled defatted (DDCF) cowpea seed flour contained 22.30%-26.73% protein, 2.10%-2.30% fat, 4.10%-1.02% fibre, 3.77%-3.87% ash and 60%-59% carbohydrates respectively (on dry weight basis) as major components. The data obtained is comparable to that reported by Sosulski et al., Abdalla et al. and Ragab et al. [5,24,25].

Protein isolates (CPIA and CPIB) showed 75% and 76% protein content and a decrease in carbohydrate content from 59.78% to 13%.

Page 3 of 6



Chemical constituents	WCF	DCF	BLF	CPIA	CPIB	LPIA	LPIB
Crude protein (N×6.25)	22.30	26.73	43.57	75.00	76.00	97.02	96.80
Crude fat	2.10	2.30	9.75	Trace	Trace	Trace	Trace
Crude fibre	4.10	1.02	12.45	Trace	Trace	0.80	1.05
Total ash	3.77	3.87	3.16	2.63	2.30	1.26	1.08
Carbohydrate (by difference)	60.07	59.78	29.00	13.00	13.10	3.30	3.75

Means  $\pm$  standard deviation of triplicate analysis.

WCF = Whole cowpea seed flour

DCF= Dehulled defatted cowpea seed flour

BLF = Bitter lupin seed flour

CPIA = Cowpea protein isolate by isoelectric point precipitation

CPIB = Cowpea protein isolate by micellization precipitation

LPIA =Lupin protein isolate by isoelectric point precipitation

LPIB = Lupin protein isolate by micellization precipitation

 Table 1: Proximate composition of dehulled cowpea and Bitter lupin seed flour and protein isolates.

Bitter lupin protein isolate (LPIA and LPIB) contained 97.02%-96.80% protein, 0.15%-0.18% lipids, 0.80%-1.05% crude fibre, 1.26%-1.05% ash

respectively (on dry weight basis). This finding may focus the interest of utilizing lupin seed flour as a high protein source in some food formulation. The obtained results agree well with those reported by Narayana and Narsing Rao, Chau and Cheung and Sathe et al. [26-28].

### Protein solubility: The effect of pH on protein solubility

The protein solubility of cowpea and lupin seed flour and protein isolates at pH values ranging from 2-12. Is shown in Figure 3. The solubility behavior of cowpea and lupin seed flours gave a U-shaped curve in the pH 2-9 which is similar to many oil seed and most vegetable legume proteins [29]. Minimum solubility of DCF and CPIA were found at pH 5.0 while BLF and CPIB showed minimum solubility at pH 4.0.

Similar isoelectric point was observed in some legume flours such as lablab and cowpea flours [30] and check pea flour [31]. A protein in an aqueous system has a zero net charge at its isoelectric point and no migration occurs. At pH values above and below the isoelectric point the protein solubility progressively increased. Protein has a positive or negative charge at pH values above and below the isoelectric point, where more water increase with protein charges. Protein isolate studied showed good solubility in both acid and alkaline pH regions which is most important characteristics for food formulation [32]. Seed protein could find good applications in soft drinks and slightly acidic beverages to increase and improve its protein content and nutritional quality. Conformational features of proteins caused these differences in water absorption, also some other chemical compounds rather than protein particularly starch and crude fibre may take place in water binding capacity [33].

The results of water and oil absorption capacities of cowpea protein isolates-CPIA and CPIB (Table 2). were similar to that reported by Ragab et al. [25]. The data obtained within the commercial values reported for protein concentrate (1.90-2.210 ml water/g protein) as reported by Lin and Zayas [34]. However, water absorption capacity of lupin protein isolates LPIA and LPIB were higher than that reported by Sathe et al. [35]. Generally the water absorption capacities of both isolates were higher than the values obtained from their flours. The low water absorption capacity of the flour may be attributes to its low protein contents. The results may give an advantage to cowpea and lupin isolates in some foods, especially comminuted meal with good water absorption capacity. Both CPIB and LPIB give higher values of fat absorption capacity (2.37 and 2.90 ml/g) respectively than isolates CPIA and LPIA (1.90 and 2.80 ml/g) respectively.

Variation in oil absorption capacity might be due to the different proportion of non polar side chains of the amino acids on the surface of the protein molecules. Several authors have reported the oil absorption capacity to non polar side chains of the protein as well as to different conformational features of the protein.

## Emulsifying capacity (EC): Effect of pH on emulsifying capacity

The emulsifying capacity of lupin and cowpea seed flours over the pH range (2-12) is presented in Table 3. The emulsifying capacity vs pH profile of lupin seed flours showed a similar pattern to protein solubility vs pH profile suggestion that emulsifying property is mainly due to the protein solubility. The emulsifying capacity vs pH profile of lupin seed flour was similar to those reported by Crenwelge et al. [36] soy bean, Naryana and Narsing Rao [26] for winged bean. The emulsion capacity for both cowpea protein isolates (CPIA and CPIB) in the present investigation was higher, comparable to values reported for lupin seed protein concentrate (88.9). Sathe et al. [28], reported the values of several oil seed flours and protein concentrates/isolates [36,37]. The high emulsifying capacity of cowpea and lupin seed protein isolate may be useful for food applications. The emulsification capacity

Type of products	Water absorption capacity (ml/gm)	Fat absorption capacity (ml/gm)		
Dehulled cowpea flour (DCF)	1.30	1.04		
Lupin seed flour(LSF)	1.34	1.76		
Cowpea protein isolate-A (CPIA)	2.10	1.90		
Lupin protein isolate-A (LPIA)	2.09	2.80		
Cowpea protein isolate-B (CPIB)	2.33	2.37		
Lupin protein isolate-B (LPIB)	2.21	2.90		

CPIA=Cowpea protein isolate by isoelectric point precipitation

CPIB=Cowpea protein using miscella method LPIA=Lupin protein isolate by isoelectric point precipitation

LPIB=Lupin protein isolate using miscella method

Table 2: Water and fat absorption capacity of lupin, cowpea seed flours and protein isolates

Type of product	рН	Emulsifying capacity g oil/g sample	Type of product	рН	Emulsifying capacity g oil/g sample		
Lupin flour (LF)	2	70.20	Dehulled cowpea flour (DCF)	2	105.80		
	4	40.56		4	133.70		
	6	82.65		6	73.86		
	8	110.80		8	72.73		
	12	125.20		12	173.60		
Lupin protein isolate-A (LPIA)			Cowpea protein isolate-A (CPIA)				
	2	164.00		2	133.60		
	4	140.32		4	107.40		
	6	108.55		6	133.90		
	8	120.00		8	146.90		
	12	125.42		12	160.60		
Lupin protein isolate-B (LPIB)			Cowpea protein isolate-B (CPIB)				
	2	196.02		2	137.70		
	4	176.00		4	111.10		
	6	110.33		6	106.80		
	8	130.00		8	115.50		
	12	180.04		12	120.20		

LPIA=Lupin protein isolate by isoelectric point precipitation CPIA=Cowpea protein isolate by isoelectric point precipitation LPIA=Lupin protein isolate by isoelectric point precipitation CPIB=Cowpea protein isolate by micellization precipitation

Table 3: Effect of pH on emulsifying capacity of dehulled cowpea flour (DCF), lupin seed flour (LF) and protein isolates (CPIA, CPIB, LPIA and LPIB).

Materials		Percentage protein concentrate						
	6	8	10	12	14	18	20	
Dehulled cowpea seed flour (DCF)	-	-	-	+	+	+	+	
Bitter lupin seed flour (BLF)	-	-	_	+	+	+	+	
Cowpea protein isolate-A (CPIA)	-	-	-	+	+	+	+	
Cowpea protein isolate-B (CPIB)	-	-	-	+	+	+	+	
Lupin protein isolate-A (LPIA)	-	-	_	+	+	+	+	
Lupin protein isolate-B (LPIB)	-	-	-	+	+	+	+	

#### (-) No gelation (+) Gelation

Gelation capacities are interrelated to water absorption capacity, the low water absorption of (CPIA and LPIA) could explain the deficient gelation formation capacity.

Table 4: Least gelation concentrations of dehulled cowpea and lupin seed flours and protein isolates

values for cowpea and lupin seed flour in alkaline pH was higher than in acidic pH; Results revealed that an alkaline pH improved the emulsifying capacity more than did the acidic pH. Emulsifying capacity was pH dependent; Emulsifying capacity was pH dependent, upon the hydrophilic-lipophilic balance [28,38], which was affected by pH.

Similar observations on the pH dependence on emulsifying ability of proteins have been reported by several investigators [26,36,39-41]. Cowpea and lupin protein isolate-A (CPIA and LPIA) had lower emulsifying capacity than their isolates-B (CPIB and LPIB). Addition of salt may increased the EC of proteins, due to the fact that addition of salt improved the protein solubility, and therefore improved the emulsifying capacity. Differences were observed in the EC of both lupin and cowpea protein isolates. These differences might be due to the

#### Page 4 of 6



variations of the hydrophilic-lipophilic balance of the protein along the pH gradient (2-12).

#### Gelation

Gelation is an aggregation of denatured molecules. The result of gel formation of lupin and cowpea seed flour and protein isolates are shown in Table 4. The results showed that both lupin and cowpea seed flours were not able to form gel at lower concentration however, gelation was noted for both flour and protein isolates samples at 12% (w/v). These values are identical to those reported for cowpea protein isolate [42], lupin seed flour [28], (Phaseolus calcarus) [27] black gram flour [35] but lower than those reported for raw cowpea (16% W/V) [43] and (18% W/V) for raw cowpea flour as reported by Elkhalifa [30]. Sathe et al. [28] reported that the least gelation concentrations of the lupin seed flour and the protein concentrate were 14 and 18% (w/v) respectively. The variation in gelling properties of different legume flours may be due to variation in the relative ratios of different constituents such as proteins, lipids and carbohydrates make up of the legumes. Cowpea and lupin protein isolate-B (CPIB and LPIB) showed better gelation properties compared to protein isolate-A (CPIA and LPIA). Gelation capacities are interrelated to water absorption capacity, the low water absorption of (CPIA and LPIA) could explain the deficient gelation formation capacity.

#### Conclusion

Lupin protein isolates A and B, (LPIA, LPIB) had higher fat absorption cpacity compared to cowpea protein isolates A and B, (CPIA, CPIB). In addition, LPIB showed higher fat absorption capacity than LPIA. However, least gelation capacity for cowpea and lupin flours and both types of protein isolates were observed at 12.0% (w/v).

#### References

J Nutr Food Sci

- Rochfort S, Panozzo J (2007) Phytochemicals for health, the role of pulses. J Agric Food Chem 55: 7981-7994.
- Pastor-Cavada E, Juan R, Pastor JE, Alaiz M, Vioque J (2009) Analytical nutritional characteristics of seed proteins in six wild Lupinus species from Southern Spain. Food Chem 117: 466-469.
- Sirtorti CR, Lovati MR (2001) Soy proteins and cardiovascular disease. Corr Atheroscler Report 3: 47-53.
- Prinyawiwatkul W, McWatters KH, Beuchat LR, Phillips RD (1996) Cowpea flour: a potential ingredient in food products. Crit Rev Food Sci Nutr 36: 413-429.
- 5. Sosulski FW, Kasirye-Alemu EN, Sumner AK (1987) Microscopic, nutritional

and functional properties of cowpea flours and protein concentrates during storage. J Food Sci 52: 700-706.

- Agazounon C, Coulibaly O and V Houndekon (2004) Analysis of of cowpea processing techniques into 'atta' in Benin. Bulletin de la recherché Agronomique du Benin. No. 46.
- Abdelatief SH El-Jasser (2011) Chemical and Biological Properties of LocalCowpea Seed Protein Grown in Gizan Region. Int Agric Biological Sci 1: 2.
- Kohajdova Z, Karovičova J, Schmidt S (2011) Lupin Composition and Possible Use in Bakery - A Review Czech J Food Sci 28: 203-211.
- Dijkstra DS, Linnemann AR, van Boekel TA (2003) Towards sustainable production of protein-rich foods: appraisal of eight crops for Western Europe. Part II: Analysis of the technological aspects of the production chain. Crit Rev Food Sci Nutr 43: 481-506.
- Martinez-Villaluenga C, Frias J, Vidal-Valverde C (2006) Functional lupin seeds (Lupinus albus L. and Lupinus luteus L.) after extraction of α-galactosides. Food Chem 98: 291-299.
- Martineze-Villaluenga C, Zieliňski H, Frias J, Piskuła MK, Kozłowska H, Vidal-Valverde C (2009) Antioxidant capacity and polyphenolic content of high-protein lupin products. Food Chem 112: 84-88.
- Zielinska D, Frias J, Piskuła MK, Kozłowska H, Zielinski H, et al. (2008) Evaluation of the antioxidant capacity of lupin sprouts germinated in the presence of selenium. Eur Food Res Technol 227: 1711-1720.
- Johnson SK, Gray DM (1993) Ingredients derived from lupin. Strong potential for a range of dietary fiber applications. International Food Ingredients 5: 18-23.
- 14. Oshodi AA, Ekperigin MM (1989) Functional properties of Pigeon pea (Cajanus cajan) flour. Food Chem 34: 187-191.
- Wang JC, Kinsella JE (1976) Functional properties of novel proteins: alfalfa leaf protein. J Food Sci 41: 286-292.
- 16. Thompson LU (1977) Preparation and evaluation of mungbean protein isolates. J Food Sci 42: 202- 206.
- Mccurdy SM, Knipfel JE (1990) Investigation of faba bean protein recovery and application of pilot scale processing. J Agric Food Chem 55: 1093-1094.
- Fernandez-Quintela A, Macarulla MT, del Barrio AS, Martinez JA (1997) Composition and functional properties of protein isolates obtained from commercial legumes grown in Northern Spain. Plant Foods Hum Nutr 51: 331-342.
- Lampart-Szczapa E (1996) Preparation of protein from lupin seeds. Food/ Nahrung 40: 71-74.
- AOAC (1998) Official Method of Analysis. (16th Edn) Association of Official Analytical Chemists Washington DC, USA.
- AACC (1983) Approved Methods of the American Association of Cereal Chemists (8th Edn).
- Beuchat LR (1977) Functional and electrophoretic characteristics of succinylated peanut flour proteins. J Agric Food Chem 25: 258-261.
- Coffmann CW, Garciaj VV (1977) Functional properties and amino acid content of a protein isolate from mung bean flour. Int J Food Sci Technol 12: 473-484.
- Abdalla MH, Elkhalifa AO, Eltinay AH (2001) Factors affecting protein extraction from cowpea. J Food Sci Technol 38: 532-533.
- 25. Ragab DDM, Babiker EE, Eltinay AH (2004) Fractionation, solubility and functional properties of cowpea (*Vigna unguiculata*) proteins as affected by pH and/or salt concentration. J Food Chem 84: 207-212.
- Narayana K, Narsing Rao MS (1982) Functional properties of raw and heat processed winged bean (*Psophocarpus tetragonolobus*) flours. J Food Sci 47: 1534-1538.
- Chau CF, Cheung PCK (1998) Functional properties of flours prepared from three Chinese indigenous legume seeds. Food Chem 61: 429-433.
- Sathe SK, Deshpande SS, Salunkhe DK (1982) Functional Properties of Lupin seed (*Lupinus mutabilis*) proteins and protein concentrates. J Food Sci 47: 491-497.
- Lawhon JT, Cater CM, Mattil KF (1972) Comparative study of whipping potential of an extract from several oil seed flours. Cereal Sci Today 17: 240-243.

Page 6 of 6

- 30. Elkhalifa EA (1997) Effect of heat treatment on physico-chemical and functional properties of lablab bean and cowpea flours and their utilization in Kisra and bread products. A Report of the Work Carried out under U.N.U. Fellowship. Central Food Technology Research institute, Mysore, India.
- Carcea-Bencini M (1986) Functional properties of drum dried chickpea (*Cicer arietinum L.*) flour. J Food Sci 51: 1518-1526.
- Idouraine A, Yensen SB, Weber CW (1991) Tepary bean flour, albumin and globulin fractions functional properties compared with soy protein isolate. J Food Sci 56: 1316-1318.
- Kuntz ID (1971) Hydration of macromolecules. III. Hydration of Polypeptides. J Am Chem Soc 93: 514-516.
- 34. Lin CS, Zayas JF (1987) Functionality of defatted corn germ proteins in a model system: Fat binding and water retention. J Food Sci 52: 1308-1311.
- Sathe SK, Deshpande SS, Salunkhe DK (1983) Functional properties of black gram (*Phaseolous mungo L.*) proteins. Lebensmittel-Wiss and Technologica 16: 69-72.
- Crenwelge DD, Dill CW, Tybor PT, Landmann WA (1974) A comparison of the emulsification capacities of some protein concentrates. J Food Sci 39: 175-177.

- Sosulski FW, Youngs CG (1979) Yield and functional properties of air classified protein and starch fractions from eight flours. J Am Oil Chem Soc 56: 292-295.
- Sosulski FW, Fleming SE (1977) Chemical, functional and nutritional properties of sun flour protein products. J Am Oil Chem Soc 54: 100A-104A.
- Lin MJY, Humbert ES, Sosulski FW (1974) Certain functional properties of sunflower meal products. J Food Sci 39: 368-370.
- 40. Hutton CW, Campbell AM (1977) Functional properties of a soy concentrate and a soy isolate in simple systems. J Food Sci 42: 454-456.
- Canella M, Castriotta G, Bernardi A (1979) Functional and physicochemical properties of succinylated and acetylated sunflower proteins. Lebens Wiss. University u-Technology 12: 95.
- 42. Horax R, Hettiarachchy NS, Chen P, Jalaluddin M (2004) Preparation and characterization of protein isolate from cowpea (*Vigna unguiculata L. Walp.*). J Food Sci 69: fct114-fct118.
- 43. Abbey BW, Ibeh GO (1988) Functional properties of raw and heat processed cowpea (Vigna ungiculata, walp) flour. J Food Sci 53: 1775-1777.