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## Synthesis and characterization of Ni and Ti substituted $\text{Li}_2\text{MnO}_3$ positive electrode material for lithium-ion battery

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Li-excess positive electrode material ( $\text{LiMO}_2\text{-Li}_2\text{MnO}_3$  solid solution,  $\text{M}=\text{Ni}_{1/2}\text{Mn}_{1/2}$  or  $\text{Ni}_{1/3}\text{Mn}_{1/3}\text{Co}_{1/3}$ ) is a good candidate as its high-capacity (250 mAh/g) and acceptable discharge voltage above 3.5 V for high energy-density lithium-ion battery to EV and PHEV application. Especially,  $\text{LiNi}_{1/2}\text{Mn}_{1/2}\text{O}_2\text{-Li}_2\text{MnO}_3$  solid solution ( $\text{Li}_{1+x}(\text{Ni}_y\text{Mn}_{1-y})_{1-x}\text{O}_2$ ,  $0 < x < 1/3$ ,  $0 < y < 0.5$ ) is a most attractive as “Co-free” positive electrode material. Synthesis of this material is quite difficult, because homogeneous transition metal distributed precursor can be hardly obtained. AIST has a solution using “co-precipitation hydrothermal calcination method”, which was found during the preparation of a new 3 V-class positive electrode material,  $\text{LiFeO}_2\text{-Li}_2\text{MnO}_3$  solid solution. In this work, the synthetic method applies to  $\text{LiNi}_{1/2}\text{Mn}_{1/2}\text{O}_2\text{-Li}_2\text{MnO}_3$  system. As shown in Fig. 1, the homogeneous precursor can be prepared by low-temperature co-precipitation Ni-Mn hydroxide and hydrothermal treatment with an oxidizer,  $\text{KClO}_3$  and Li-source,  $\text{LiOH}\cdot\text{H}_2\text{O}$  at  $220^\circ\text{C}$ . The precursor calcined with  $\text{LiOH}\cdot\text{H}_2\text{O}$  at  $850^\circ\text{C}$  under  $\text{N}_2$  atmosphere to obtain better initial electrochemical performance. To improve cycle performance under full-cell configuration, Ti ion substituted for Mn ion by using 30%  $\text{Ti}(\text{SO}_4)_2$  aq. solution. Although further effort to establish more facile synthetic method must be needed, the Ni- and Ti- substituted  $\text{Li}_2\text{MnO}_3$  is an attractive candidate as high-capacity “Co-free” positive electrode material. We develop Li-excess  $\text{LiNiO}_2$  as high-capacity and better cyclability using thermal decomposition of  $\text{Li}_2\text{NiO}_3$ . AIST found a new 3.5 V-class Fe- and Ni substituted  $\text{Li}_2\text{MnO}_3$  positive electrode material with NEC and Tanaka Chemical Co. These materials are also “Co-free” ones.

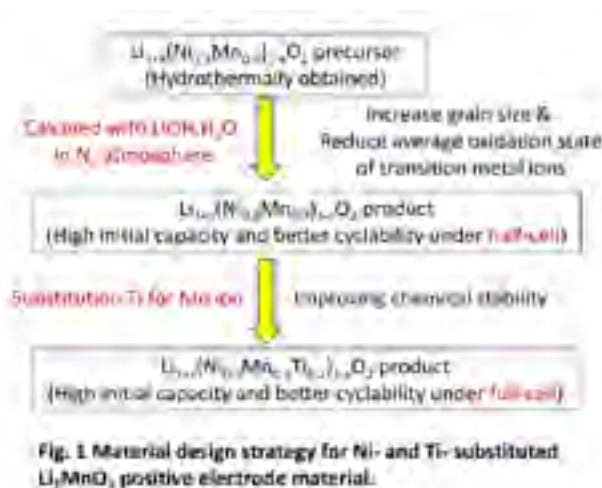


Fig. 1 Material design strategy for Ni- and Ti-substituted  $\text{Li}_2\text{MnO}_3$  positive electrode material.

### Biography

Mitsuharu Tabuchi is an Inorganic Synthetic Chemist using wet-chemical process for oxide-based positive electrode material of lithium-ion battery. He has extensive experience in the synthetic construction to get homogeneous  $\text{LiFeO}_2\text{-Li}_2\text{MnO}_3$  solid solution. The constructed synthetic route is also effective for preparing  $\text{LiNi}_{1/2}\text{Mn}_{1/2}\text{O}_2\text{-Li}_2\text{MnO}_3$ . He also has characterization experience using 57Fe Mössbauer Spectroscopy and X-ray Rietveld analysis to know the charge compensation mechanism for  $\text{LiFeO}_2\text{-Li}_2\text{MnO}_3$  system.

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